

# Chemoreception & Tobacco



Centers for Disease Control and Prevention  
October 6, 2014

## Aspects of Oral Perception

- Taste (Gustation)
- Aroma (Olfaction)
- Mouthfeel
- Thermal & Chemesthetic (e.g. Trigeminal)

## Cooling Ingredients

- Menthol Production
- Menthol & Perception
- Other Cooling Ingredients

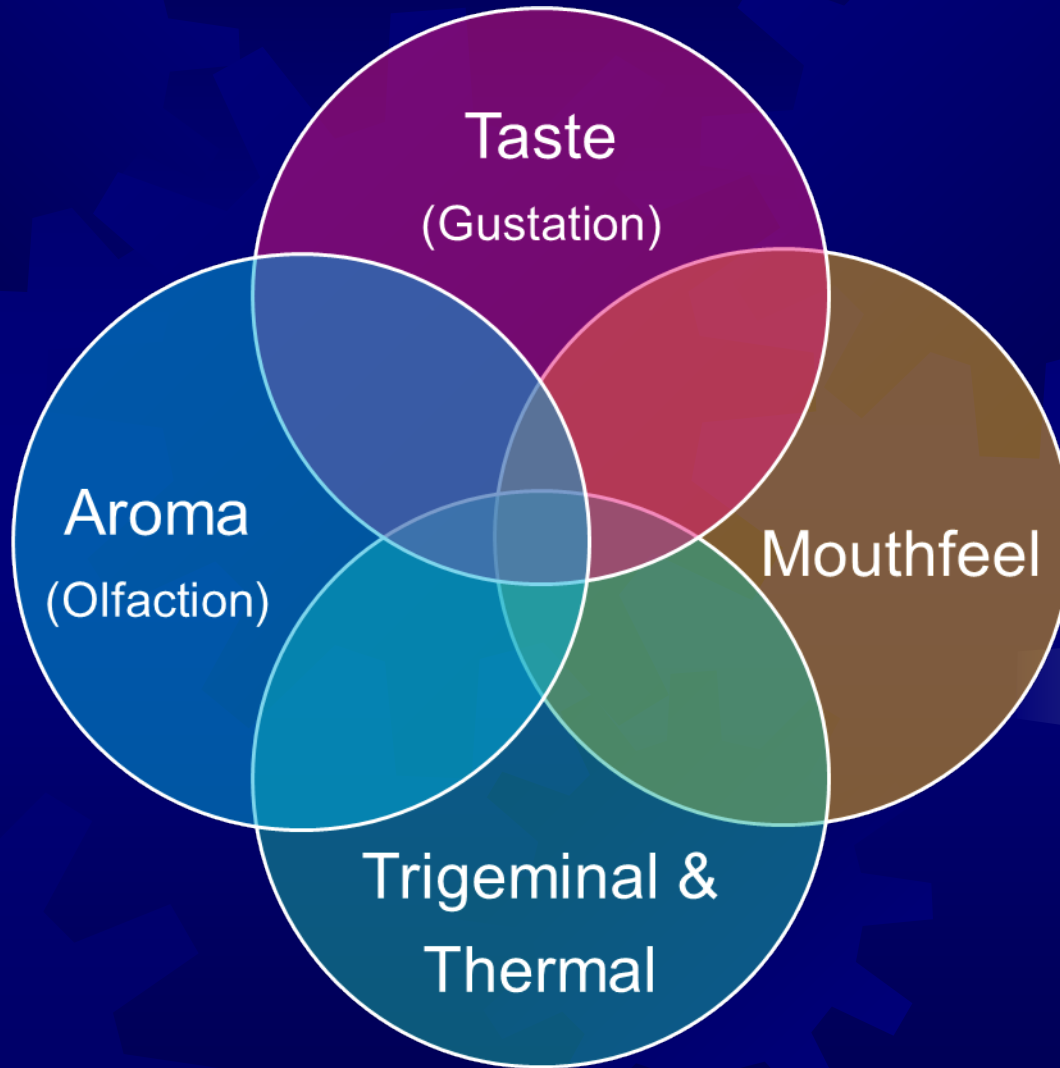
## Tobacco & Flavoring

- The Old Cigarette Companies
- The Changing Cigarette
- Filters - Lower Tar & Nicotine
- Smoke pH, Ammonia & DAP
- Tobacco Flavors

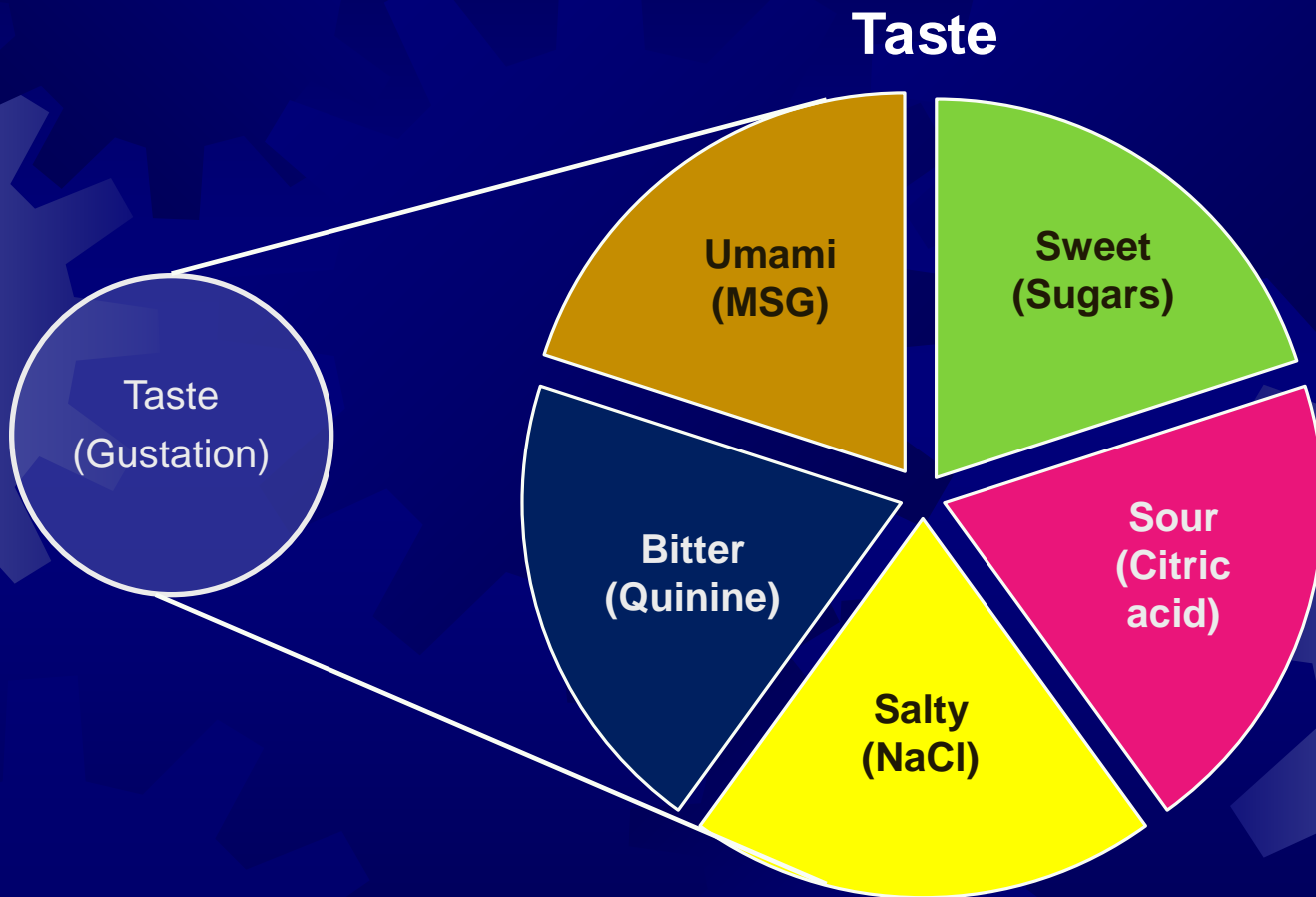
## E-Cigarettes & Flavors

- The New Wild West

# ASPECTS OF ORAL PERCEPTION



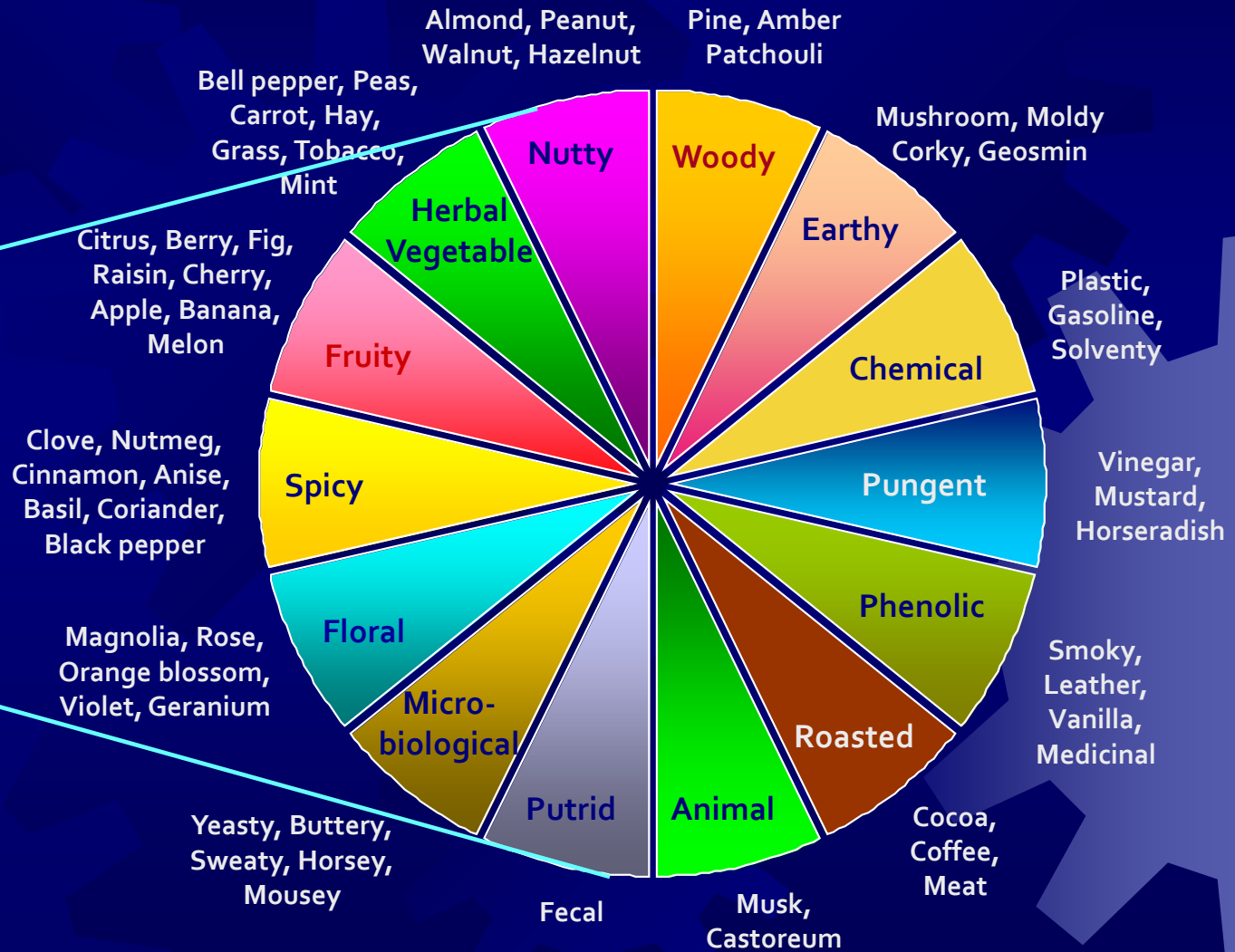
# ASPECTS OF ORAL PERCEPTION



And is “Kokumi” the sixth taste?

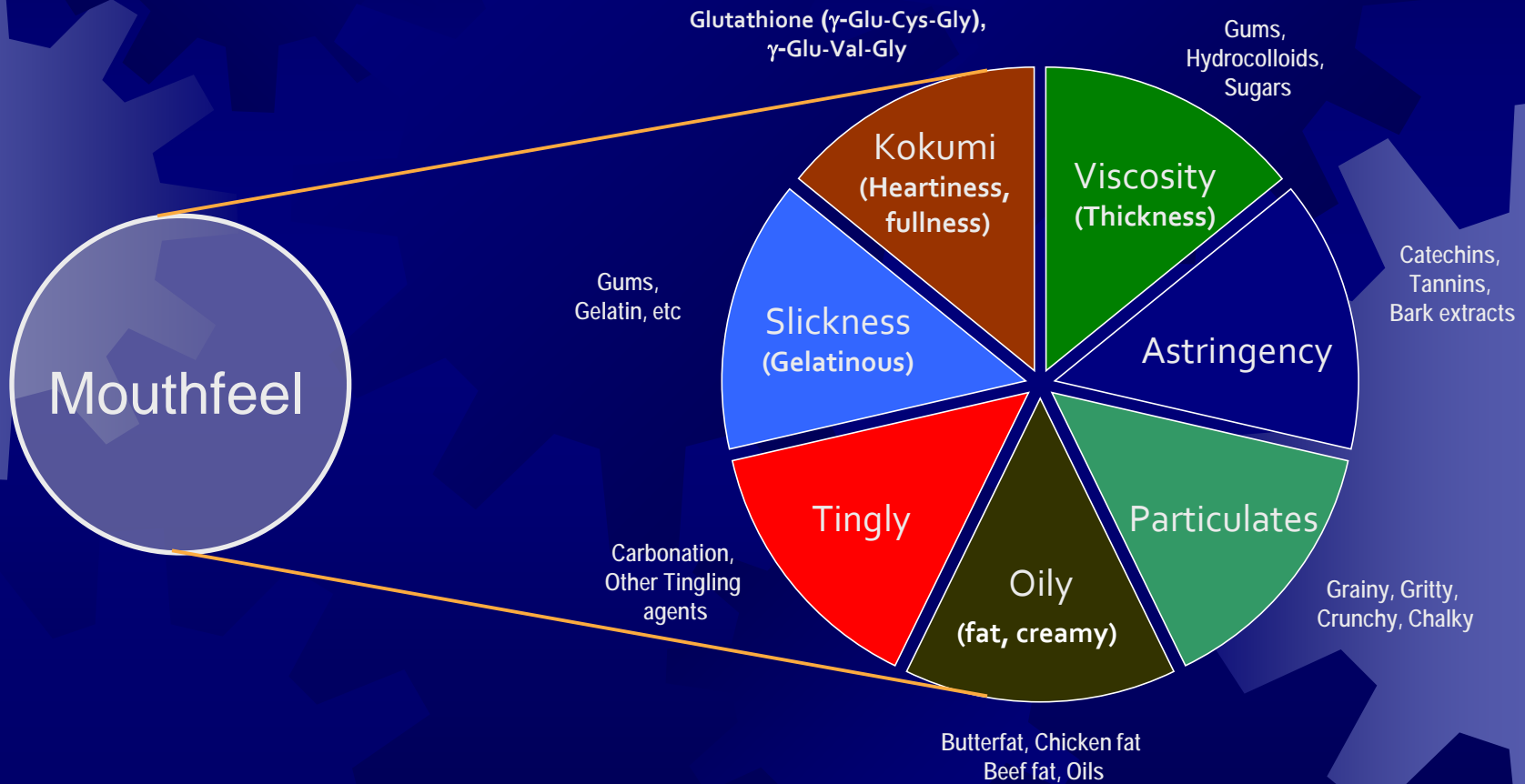
# ASPECTS OF ORAL PERCEPTION

## Aroma (Olfaction)



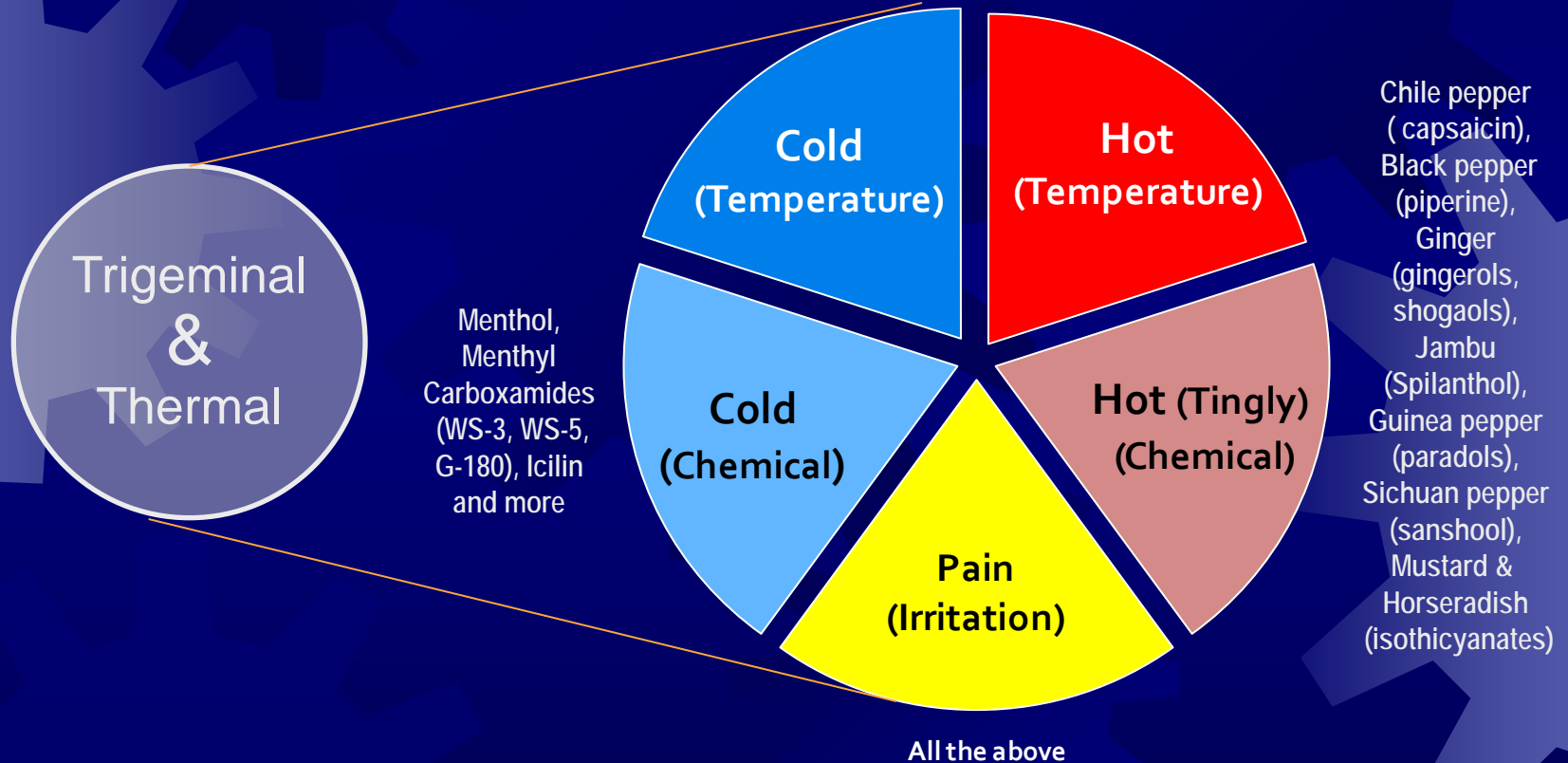
# ASPECTS OF ORAL PERCEPTION

## Major Mouthfeel Attributes

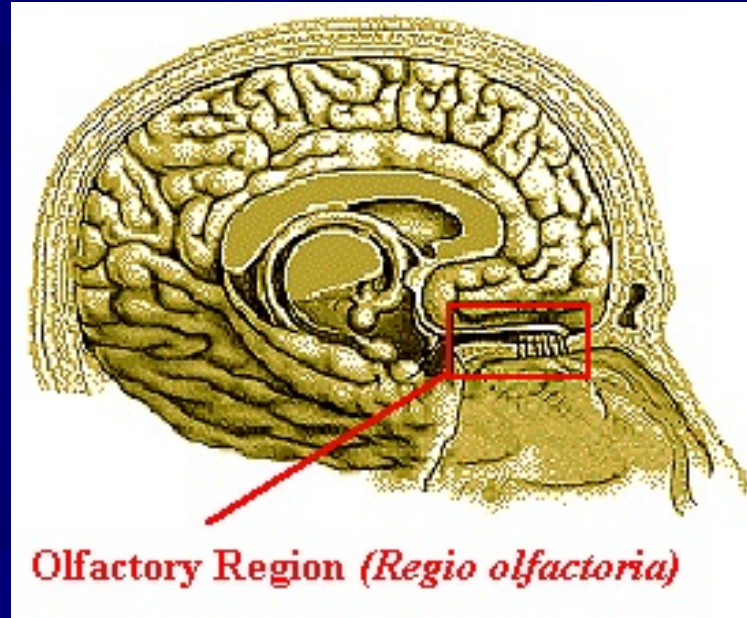


# ASPECTS OF ORAL PERCEPTION

## Major Thermal & Chemesthetic (e.g. Trigeminal) Attributes



## Understanding Scent

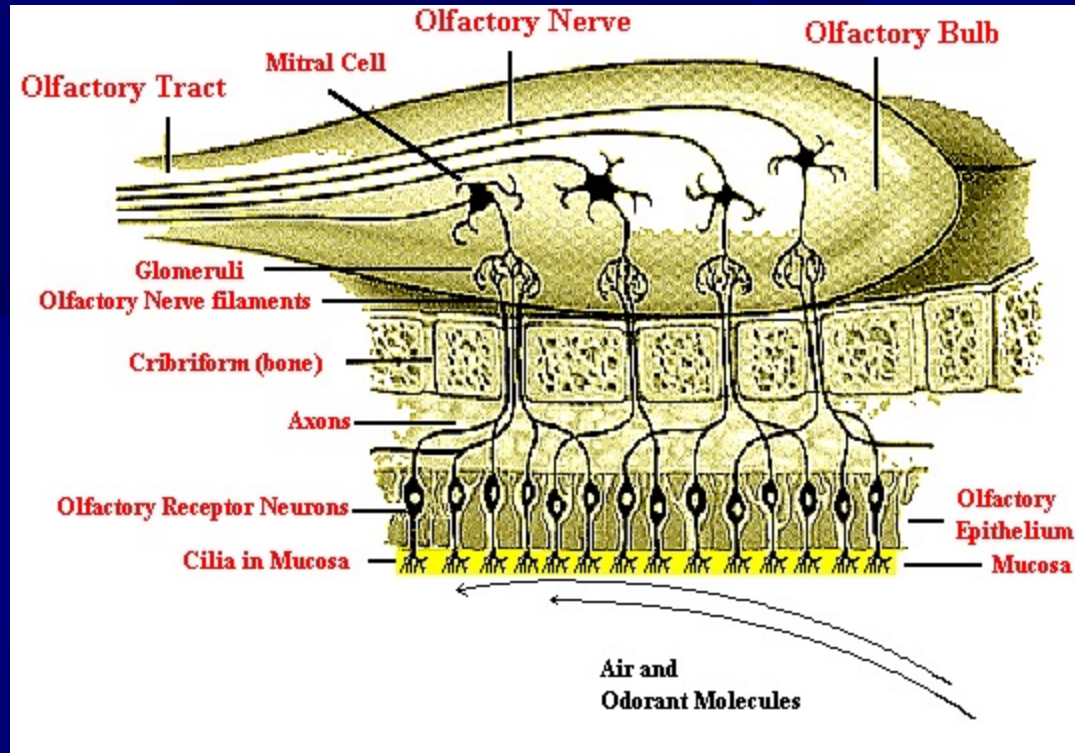


Odorants are volatile chemicals carried by air to the Regio olfactoria (olfactory epithelium) located in the roof of the two nasal cavities of the human nose, just below and between the eyes.

The olfactory region of each of the two nasal passages in humans is a small area of about 2.5 square centimeters containing in total approximately 50 million primary sensory receptor cells.



# Understanding Scent



The olfactory region consists of cilia projecting down out of the olfactory epithelium. The olfactory cilia are the sites where molecular reception with the odorant occurs and sensory transduction (i.e., transmission) starts.

Odorants can reach the receptors either through the nostrils (orthonasal) or via the mouth cavity (retronasal).

## Olfactory Receptors – Nobel Prize (2004)

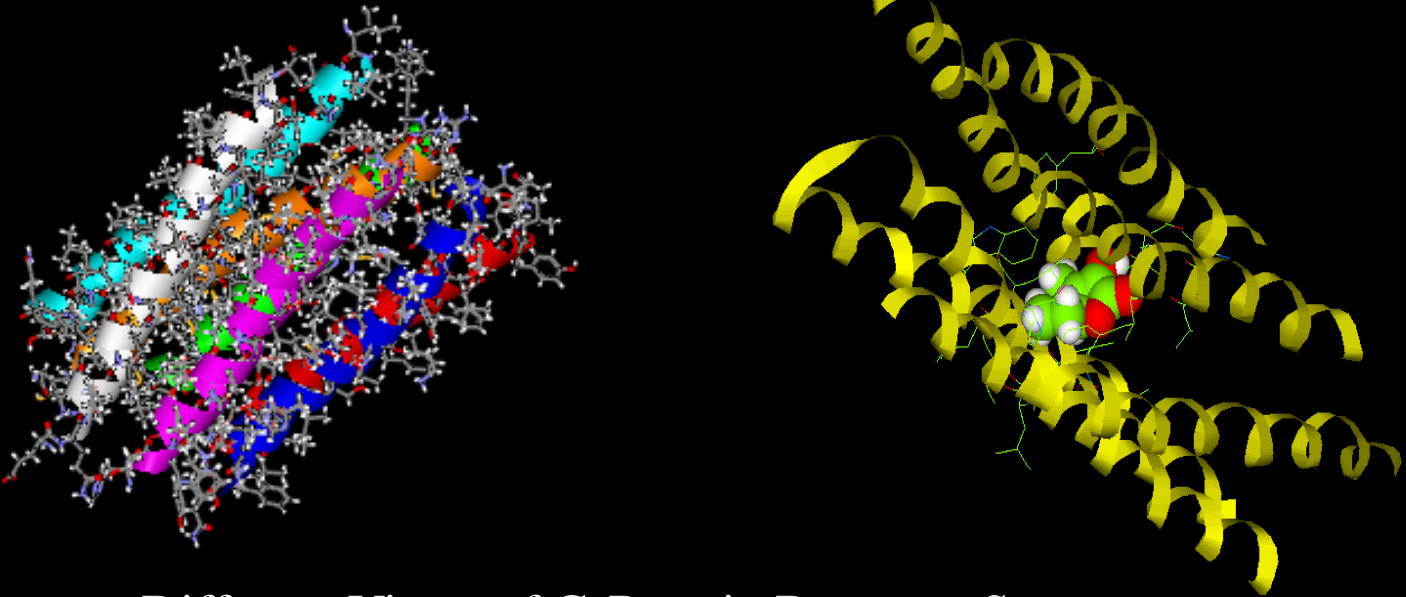


October 4, 2004 - Richard Axel and Linda Buck honored with the 2004 Nobel Prize in Physiology or Medicine for pioneering studies that clarify how the olfactory system works

Linda Buck & Richard Axel, *Cell* 1991;65:175-87.

## Understanding Scent

Elucidation of Olfactory G-Protein Receptor Structures - a result of Genome Data mining Research



Different Views of G-Protein Receptor Structures

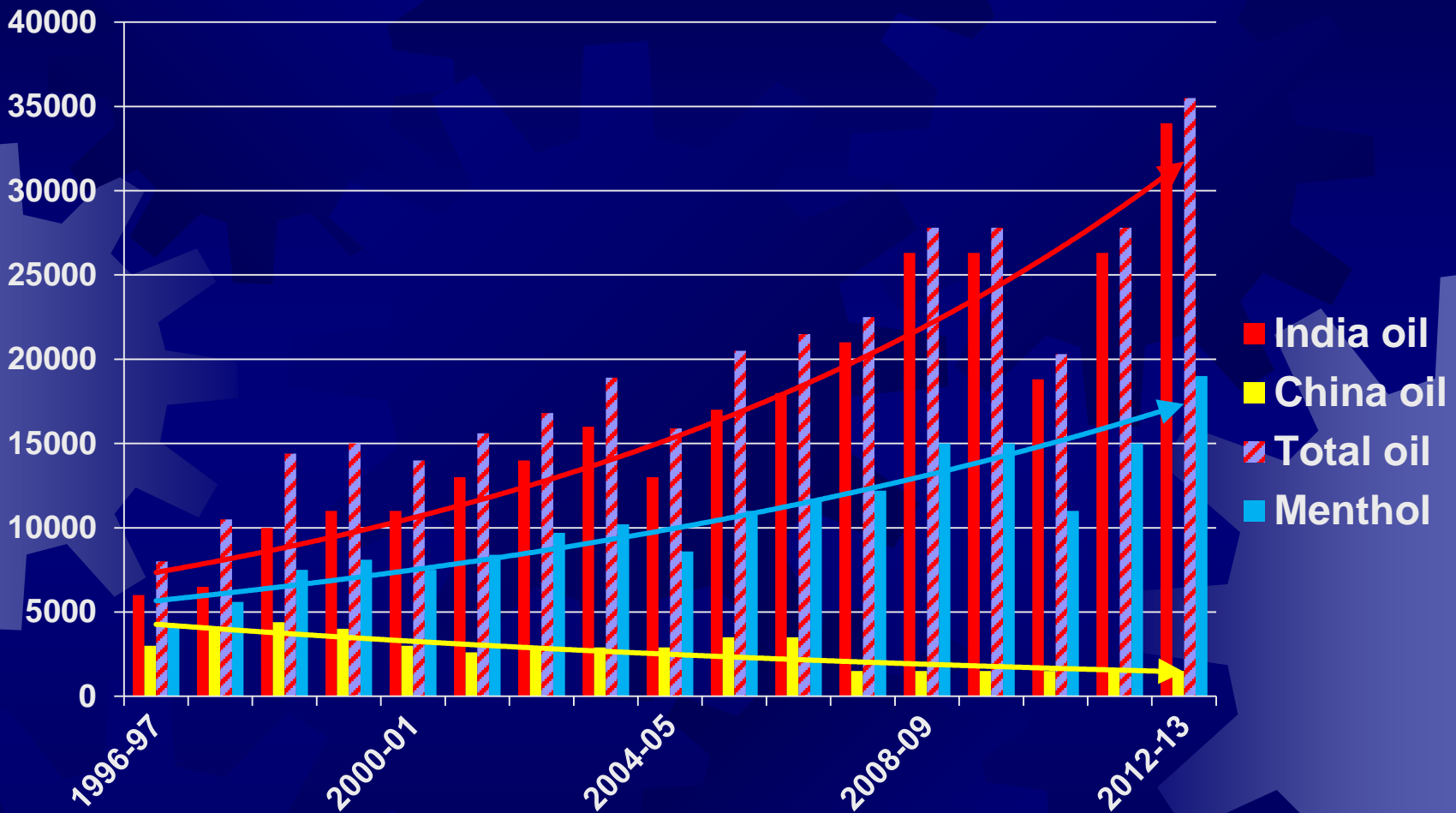
900+ Human Olfactory Receptor Genes – Lancet (2000)  
& Zozulya (2001) ~560 Pseudogenes + ~350 Intact Genes



# Cooling Ingredients

- Menthol Production
- Menthol & Perception
- Other Cooling Ingredients

# Production of Mentha arvensis Oil in India & China & Menthol Derived



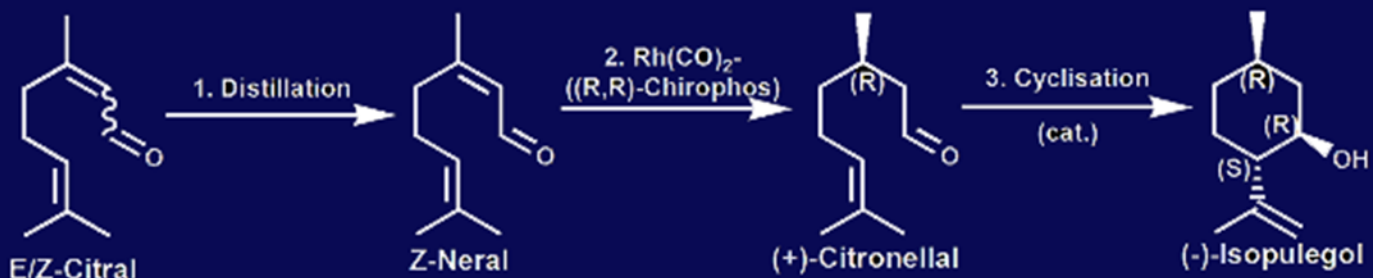
Source: 1996-2006 - G.S. Clark, Perfumer & Flavorist, Vol. 32, 38-47 (2007)

Source: 2007-2010 - India Spice Board & Karvy Comtrade Ltd (July 2011) & Sushil Global Commodities

Source: 2011-2012 - Commodity Online India & MCX India

# Major Commercial Routes to (-)-Menthol

## BASF Process

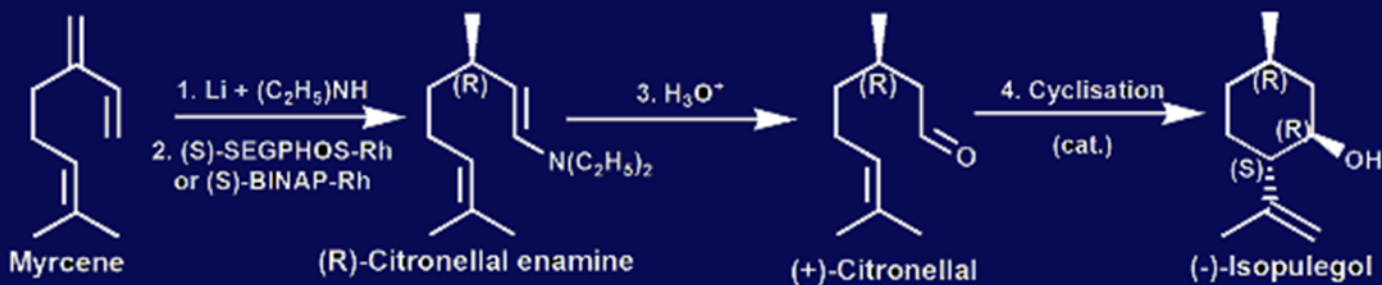


## Symrise Process



*Mentha arvensis*  
ex India/China

## Takasago Process



## Worldwide Estimated L-Menthol Production (Metric tons)

<u>Year</u>	<u>2007</u>	<u>2012</u>
India (natural)	9,700	13,000
China (natural)*	2,120	4,000
Symrise (synthetic)	3,600	5,500
Takasago (synthetic)	1,500	2,000
BASF	0	1,000
Other synthetic	1,200	2,000
Brazil (natural)*	450	300
Taiwan (natural)*	300	300
Japan (natural)*	<u>300</u>	<u>300</u>
<b>Total</b>	<b>19,170</b>	<b>28,400</b>

\*Primarily produced from crude menthol and/or Mentha arvensis oil from India

Source: 2007 – G.S. Clark, Perfumer & Flavorist, Vol. 32, 38-47 (2007)

Source: 2012 – J.C. Leffingwell estimate

**Assuming a menthol price of US \$25/kilo = ~\$700 million Market  
In 2011 USA Menthol Cigarettes used ~ 252 tons of Menthol**

# Thermo TRP Receptors & Agonists

## Thermoreceptor Agonists

### Chemical agonist (botanical source)

Capsaicin (hot chilli peppers, e.g., Tabasco)

Piperine (black pepper corns)

Allicin (fresh garlic)

Camphor (Cinnamomum camphora)

D-9-Tetrahydrocannabinol (Cannabis sativa)

Cannabidiol (Cannabis sativa)

Thymol (thyme)

**(-)-Menthol (peppermint)**

**1,8-Cineole, eucalyptol (eucalyptus)**

**WS-3 (synthetic)**

**Icilin (synthetic)**

**WS-12 (synthetic)**

Eugenol (clove)

Cinnamaldehyde (cinnamon, cassia)

Allyl isothiocyanate (mustard, horseradish)

Phenethyl isothiocyanate (mustard, horseradish)

**Nicotine (Tobacco)**

### ThermoTRP

TRPV1

TRPV1

TRPV1, TRPA1

TRPV3, TRPV1

TRPV2, TRPA1

TRPV2

TRPV3

**TRPM8, TRPA1, TRPV3**

**TRPM8, TRPV3**

**TRPM8, TRPA1**

**TRPM8, TRPA1**

**TRPM8**

TRPV3, TRPA1, TRPV1

TRPA1, TRPV3

TRPA1

TRPA1

**TRPA1**

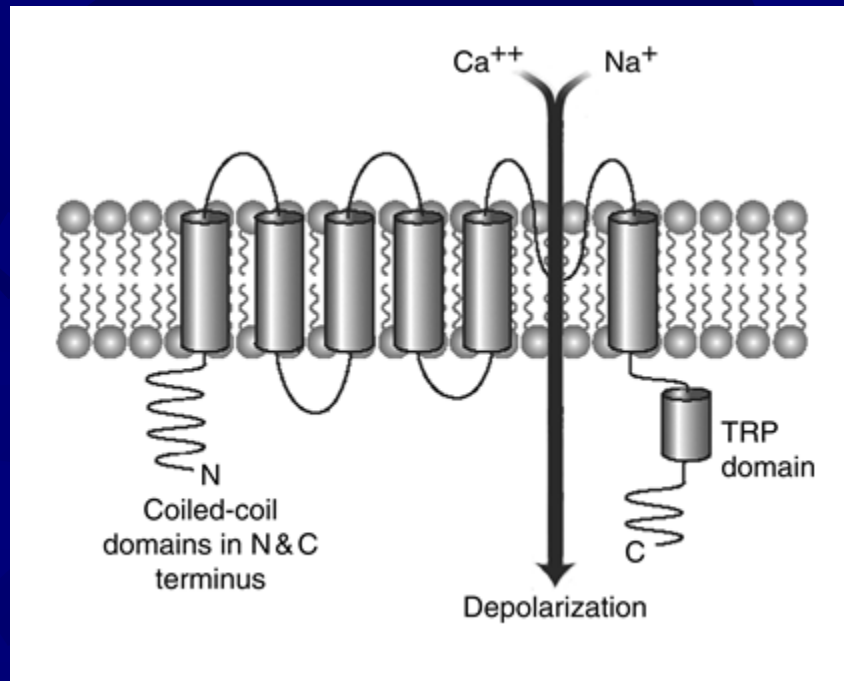
Thermoreceptors belong to the class of transient receptor potential (TRP) channels

Leffingwell, Perfumer & Flavorist, Vol. 39, No. 3, 2014, 34-43; Gravina et al., U.S. Patent 7541055 (2009) (IFF);

Schreiner et al., European journal of pharmacology 728 (2014): 48-58



# Thermo TRP Receptors



ThermoTRPs are gated Ca<sup>++</sup> channels consisting of six transmembrane domains (TM1–TM6) flanked by large N- and C-terminal cytoplasmic domains. The schematic representation is shown with the putative ion channel between TM5–TM6 in TRPM8, which is activated by menthol and other cold stimuli. **TRP channels modulate the calcium ion gating processes resulting in the stimulus signal.**

**Much of the knowledge gained on TRP activation by chemical stimuli has been derived by genetic expression of putative receptor domains and measurement of Ca<sup>++</sup> flux intensity by fluorometric imaging assays.**

# Wilkinson Sword Design of Non-Menthol Cooling Agents (late '60's – early 70's)

Used Pharmaceutical Approach

A - Examined cooling activity of over 1200 compounds

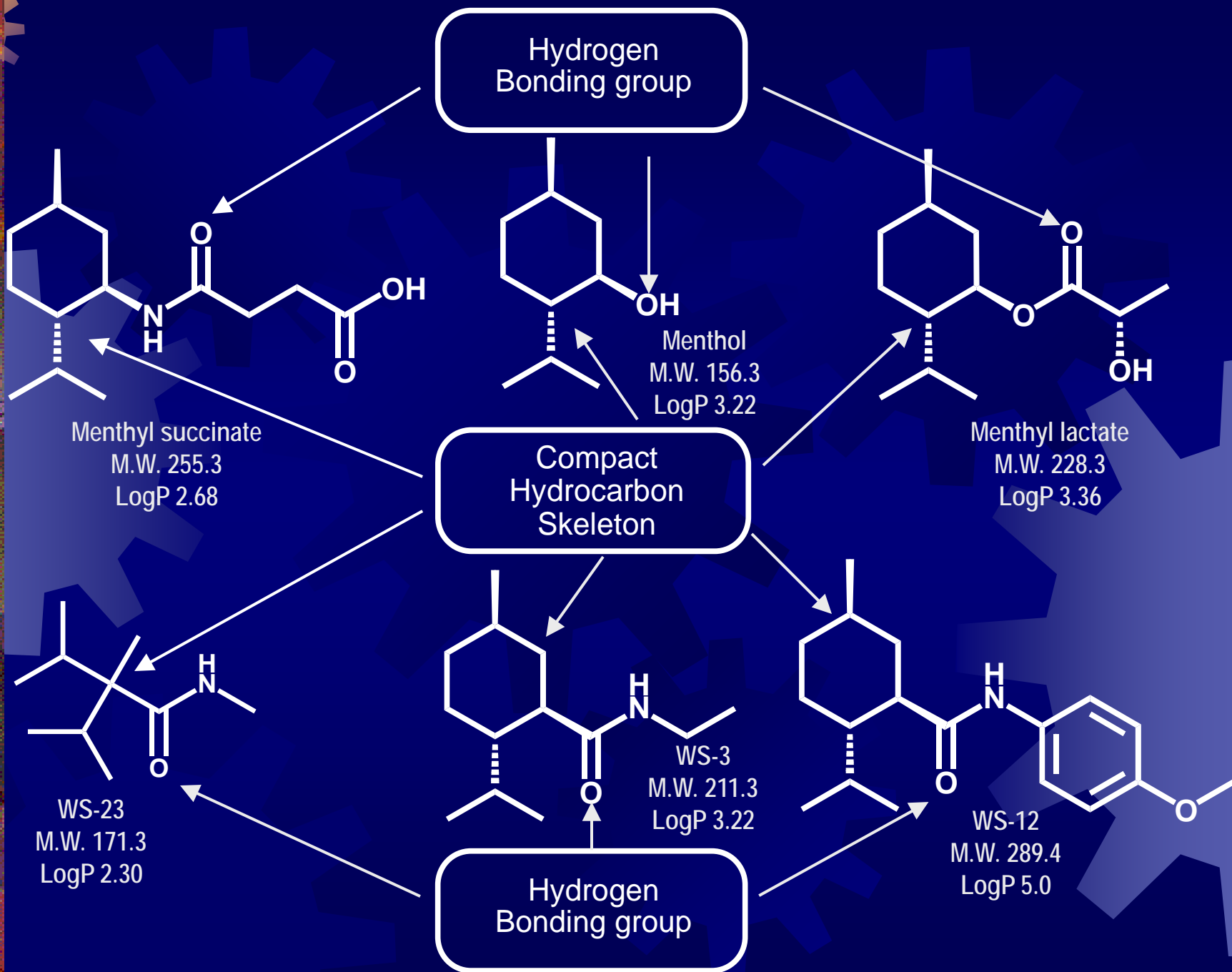
B - Developed Structure Activity Relationships for predicting cooling

The Wilkinson-Sword model lists four requirements for cooling compounds:

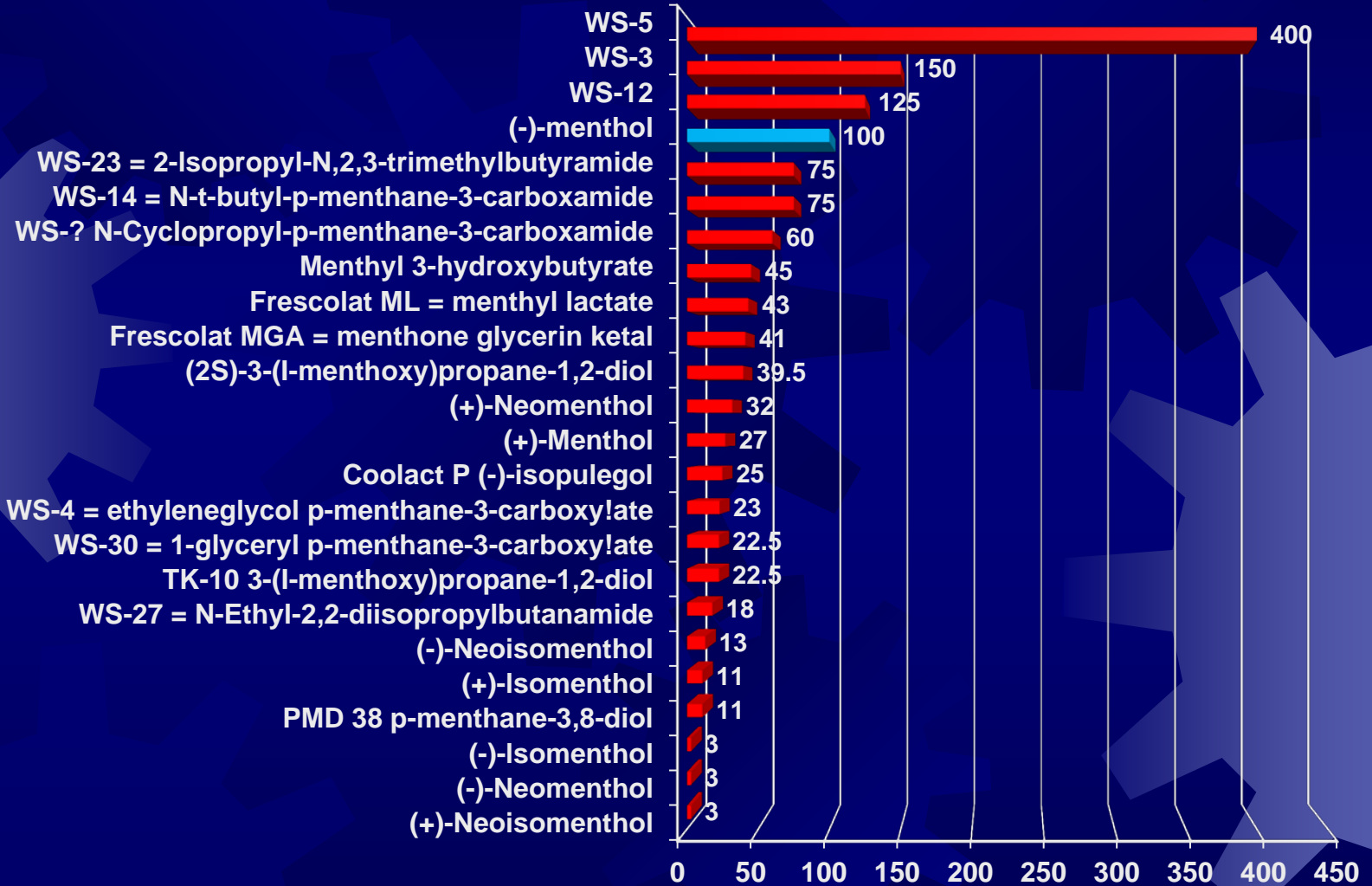
- 1 - A hydrogen bonding group.
  - 2 - A compact hydrocarbon skeleton.
  - 3 - A  $\log P$  between 1.0 and 5.0 (solubility coefficient in octanol/water)
  - 4 - A molecular weight between 150 and 350
- \* - Chirality can play a major role when present

Although refined over the years, these factors are still valid.

Today, the major approach to discovery of new coolants (and other tastants) utilizes the genetic approach of receptor expression and calcium fluorometric imaging assays to measure binding intensity.

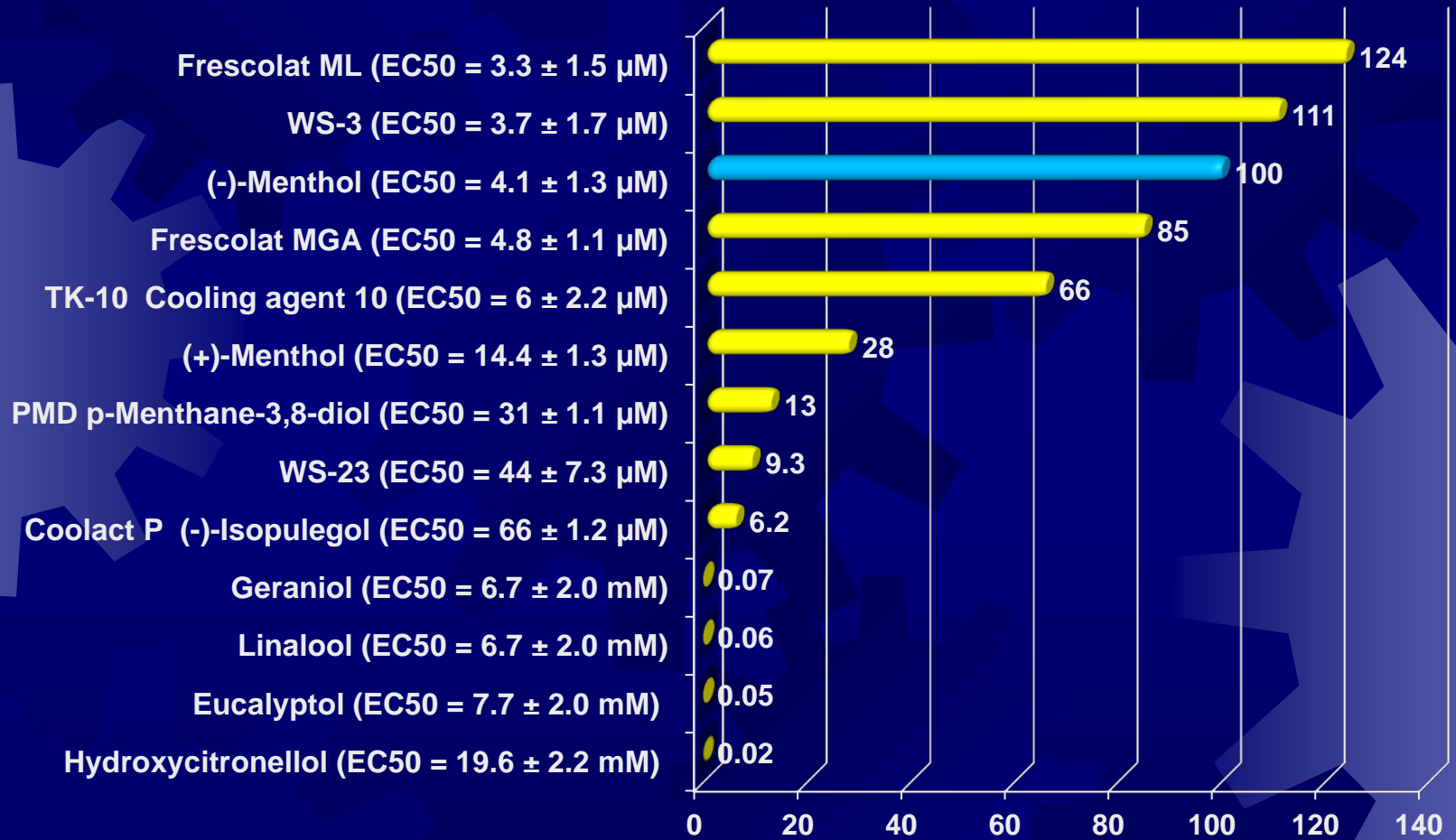


# Approximate Relative Cooling Strengths vs Menthol (as 100)



Note – WS-30, WS-4 & WS-14 are not GRAS as of 2014

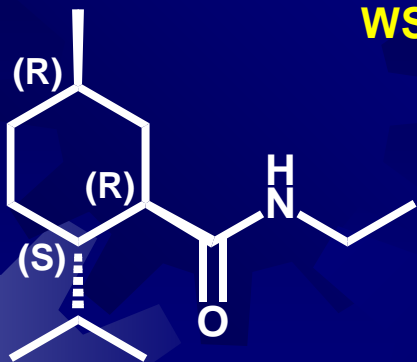
# Relative Potency of TRPM8 agonists based on EC<sub>50</sub> values (mean) with (-)-Menthol = 100



Adapted from Behrendt et al., Characterization of the mouse cold-menthol receptor TRPM8 and vanilloid receptor type-1 VR1 using a fluorometric imaging plate reader (FLIPR) assay, Brit J Pharm 2004; 141(4):737-745.

# Wilkinson Sword Coolants

## WS-3 = N-Ethyl-p-menthane-3-carboxamide

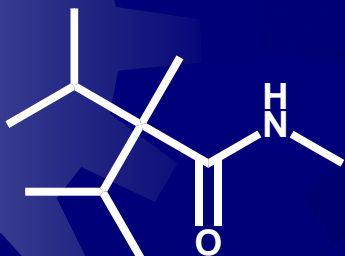


FEMA 3455 (1975)  
FLAVIS 16.013

Approximate cooling  
intensity  
vs. L-Menthol (as 100)

150  
= 1.5X menthol

## WS-23 = N,2,3-trimethyl-2-isopropylbutyramide

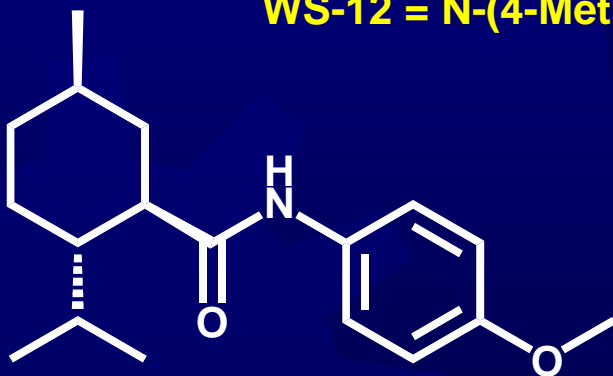


FEMA 3804 (1996)  
FLAVIS 16.013

Approximate cooling  
intensity  
vs. L-Menthol (as 100)

75  
= 0.75X menthol

## WS-12 = N-(4-Methoxyphenyl)-p-menthane-3-carboxamide



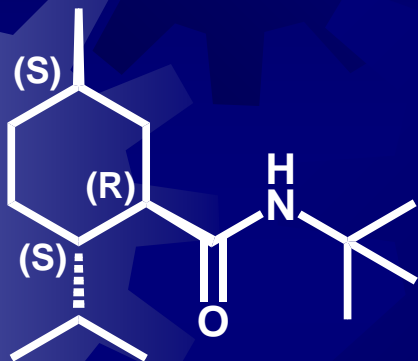
FEMA 4681 (2011)  
FLAVIS --

Approximate cooling  
intensity  
vs. L-Menthol (as 100)

~100 – 150  
= ~1.0-1.5X menthol

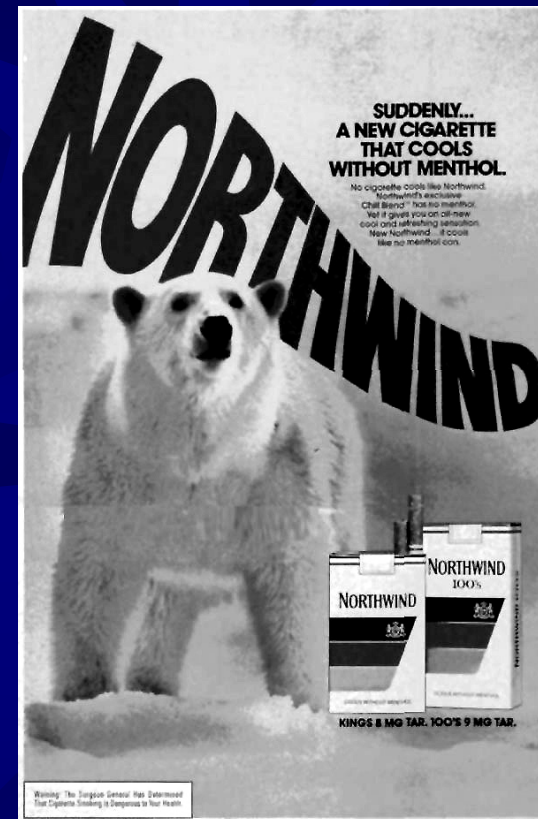
# Wilkinson Sword Coolants

**WS-14 = N-t-Butyl-p-menthane-3-carboxamide  
(NOT GRAS)**



Approximate cooling intensity  
vs. L-Menthol (as 100)

75  
= 0.75X menthol



Investigated by both RJRT and Philip Morris for a “Cool without Menthol” concept. Considered the best of the WS non-menthol coolants by both companies.

Introduced into test market by PM in 1981 – rather rapidly withdrawn!  
Was that because of market acceptance OR because of legal concerns?



# **Tobacco & Flavoring**

- **The Old Cigarette Companies**
- **The Changing Cigarette**
- **Filters - Lower Tar & Nicotine**
- **Smoke pH, Ammonia & DAP**
- **Tobacco Flavors**



## The Old Cigarette Companies

- At the beginning of 1911, J.B. Duke's American Tobacco Co. controlled 92% of the world's tobacco business. But the trust is broken up as violation of the 1890 Sherman Antitrust Act. The major companies to emerge were: American Tobacco Co., R.J. Reynolds, Liggett & Myers Tobacco Company, Lorillard and BAT.
- Liggett & Myers got about 28% of the cigarette market
- P. Lorillard received 15% of the cigarette business
- American Tobacco retained 37 per cent of the market
- R. J. Reynolds received no cigarette line but was awarded 20 per cent of the plug chewing trade

## The Old Cigarette Companies



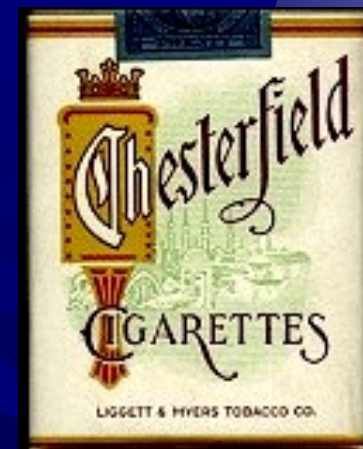
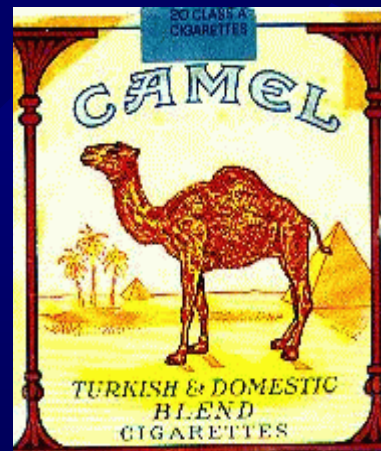
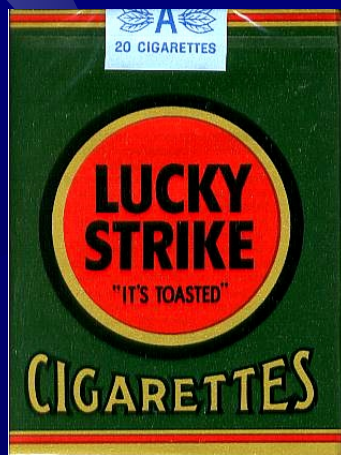
1912: RJR Introduces Red Kamel ... a blend of Turkish & Virginia  
Tobaccos AND  
Prepares the Introduction of another cigarette



## The Old Cigarette Companies

1913: Birth of the "modern" cigarette: R.J. Reynolds introduces **Camel**, the first "American Blend" cigarette - made of a blend of Virginia, Burley and Oriental tobaccos.

1917: There are now 3 standard brands of cigarettes on the US market: Camel, Lucky Strike and Chesterfield.



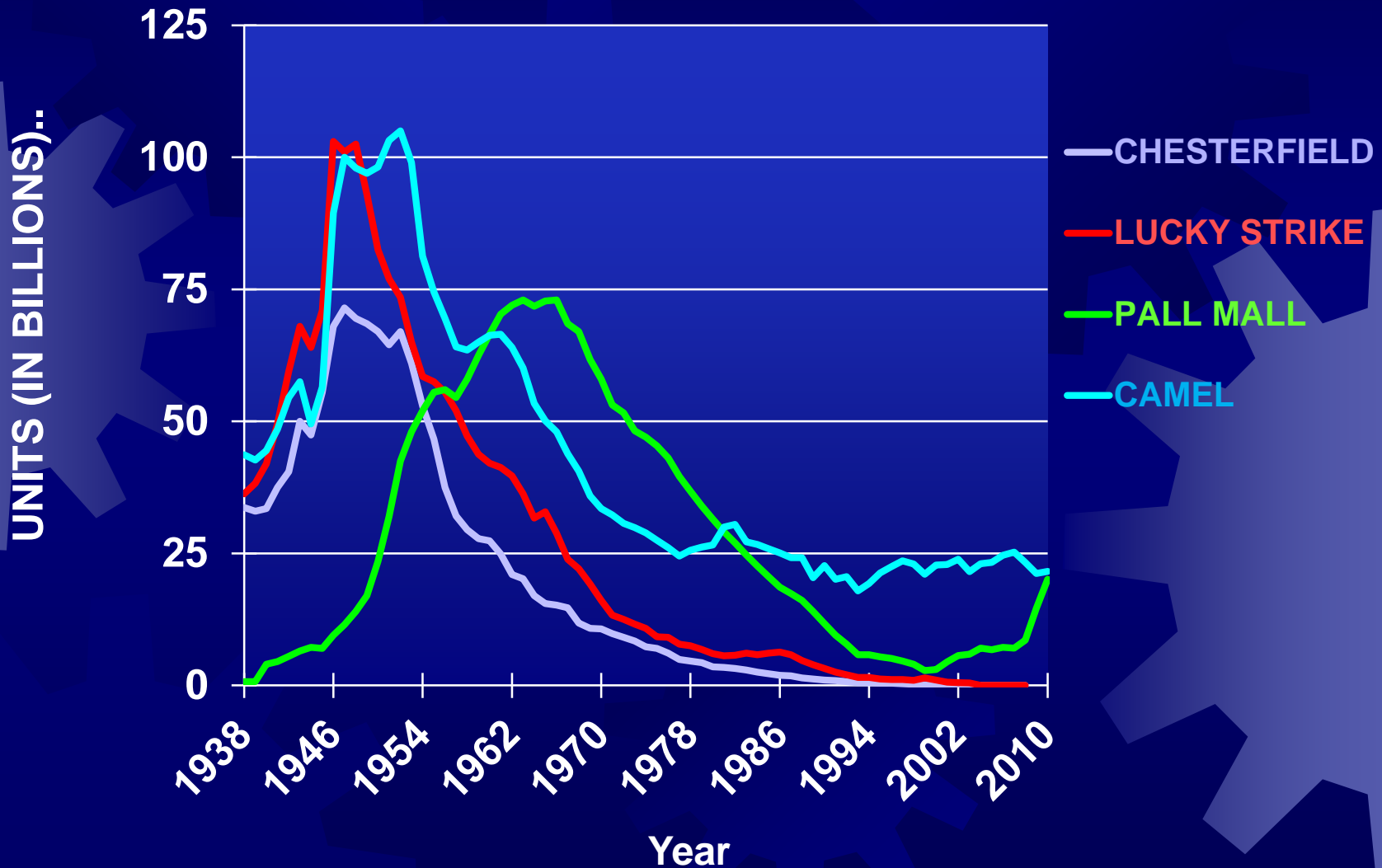
## The Old Cigarette Companies

**1926:** Lloyd (Spud) Hughes' menthol Spud Brand and recipe sold to Axton-Fisher Tobacco Co., which markets it nationally.

**1932:** B&W introduces "Kool" cigarettes to compete with Axton-Fisher's *Spud*, the only other mentholated brand.



# The Old "Original" Major Brands U.S. Sales 1938-2010



Source: RAI 2010-2013; Maxwell Reports 1983-2009; Philip Morris USA 1938-81

## The Changing Cigarette

### Filter Cigarettes:

1951 - Filters are 0.8% of sales

1952 – B&W's 70mm Viceroy with the new cellulose acetate filter is introduced.

1952: Lorillard introduces Kent cigarettes with the "Micronite Filter"; but the filter contains asbestos.

1954: RJR's Winston filter tips go on sale. The first blockbuster success for a filter cigarette.

1955 - Filters are 19.6% of sales

1956: P. Lorillard discontinues use of "Micronite" filter (with asbestos) in its Kent cigarettes. With a conventional cellulose acetate filter Kent sales increase by 33 billion units between 1956-1958.

1960 - Filters are 52.5% of sales

## The Changing Cigarette

### Reconstituted Tobacco:

Early 1950's - RJR constructs plant to produce reconstituted tobacco and incorporates low levels (i.e., 1%) into cigarettes in 1954. This utilizes Tobacco waste & stems in a classic paper making process.

By the late 1950's all manufacturers were utilizing reconstituted tobacco.

1964 -1965: Philip Morris implements a new "hot belt" or "band cast" recon process, with improved flavor, using diammonium phosphate to solubilize the tobacco pectins. Immediately, sales of Marlboro sky rocketed. In the next 10 years Marlboro volume in the U.S. increased by 64.4 billion units at an average annual growth of 14.5%/year.

By 1969 -1970 – Competitors were investigating "why?". And the possibility of "Free-Base" nicotine was being discussed.

## The Changing Cigarette

### Cigarette Paper Porosity:

1956 - 1964: The use of more porous cigarette paper allows the industry to reduce average tar & nicotine levels by nearly 50%.

### Expanded Tobacco:

1967: an eccentric chemist buried in the RJR labs proposes a method of expanding tobacco by impregnating tobacco with a volatile solvent and heating it.

Circa 1970 - the first expanded tobacco quietly is introduced into RJR cigarettes; the volatile solvent utilized commercially for expansion was Freon.

Expanded tobacco would play an important role in product cost reduction and also become important in designing "low tar" cigarettes.



## The Changing Cigarette

### Expanded Tobacco:

**mid-70's:** Philip Morris begins using an expansion process utilizing ammonium carbonate that circumvents the RJR patents.

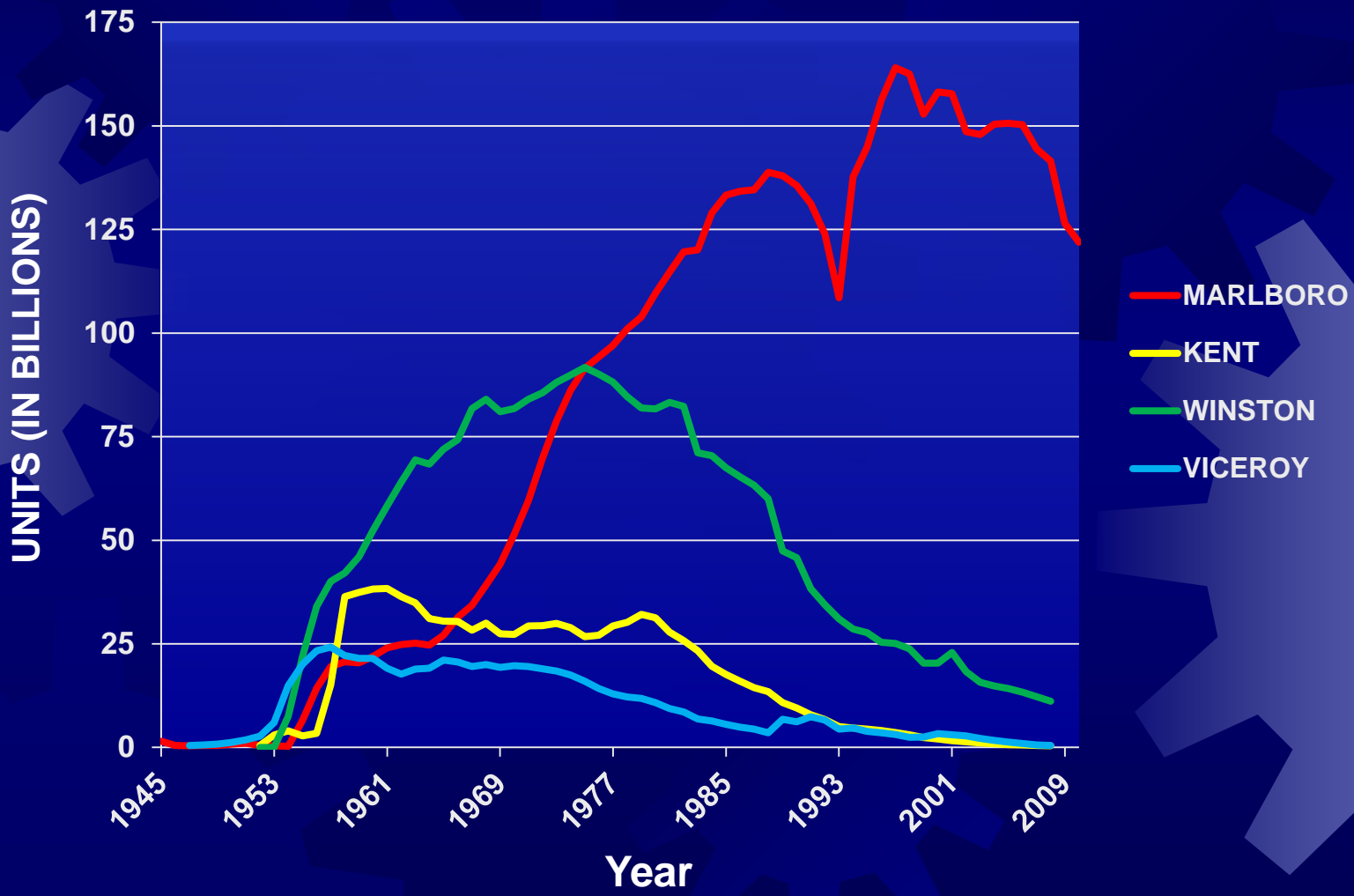
**1979:** A Philip Morris / Airco process now known as DIET utilizing carbon dioxide in a pressurized vessel followed. This process gave a superior tasting product as compared to using ammonium carbonate.

**Late 70's:** concern over Freon's effect on the ozone layer becomes an issue to face RJR.

**1980's:** RJR develops a propane expansion process, but only built a pilot plant.

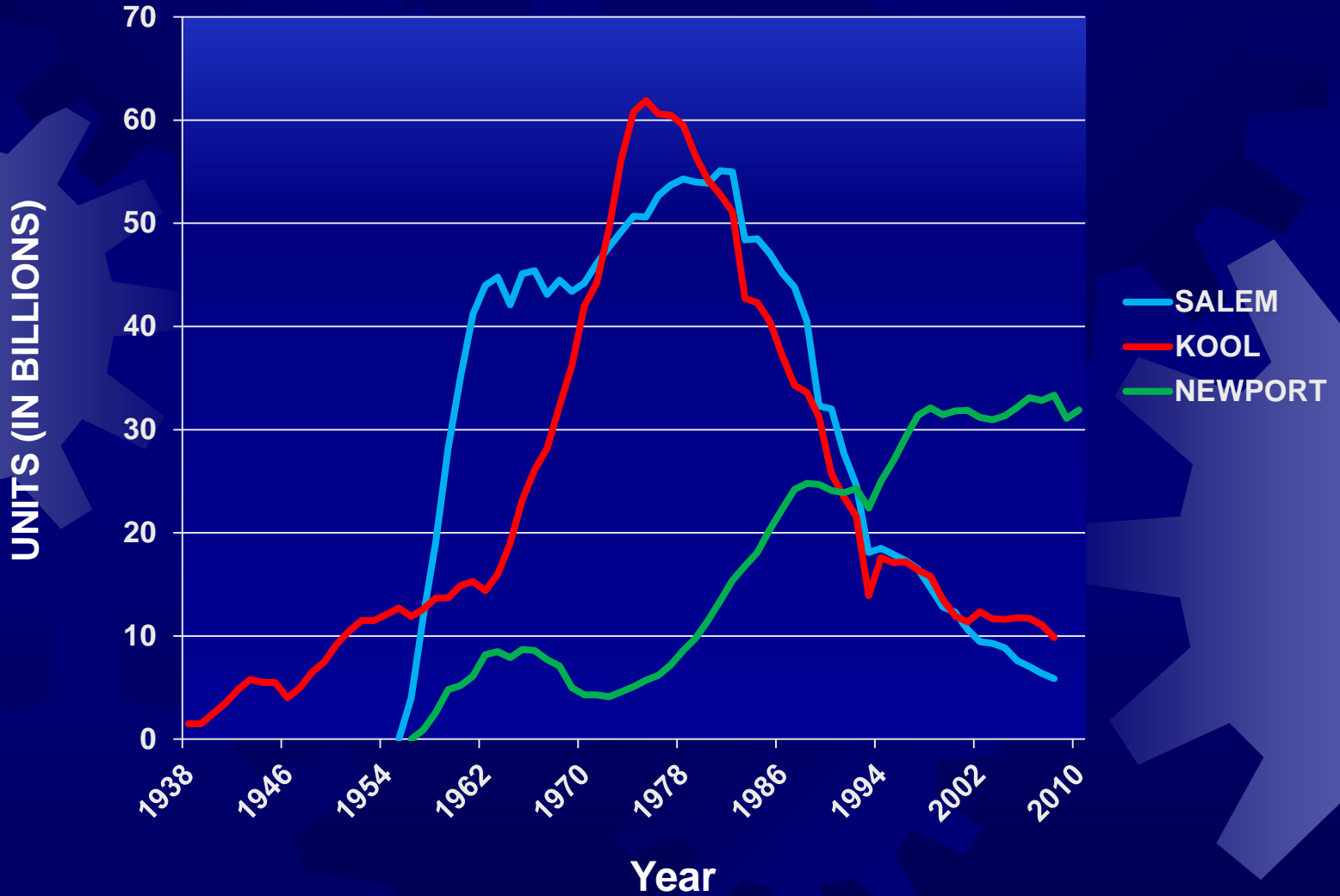
**1990's:** RJR implements DIET expansion.

# The New Filter Brands of the 50's U.S. Sales 1945-2010



Source: Altria 2009-2013; Maxwell Reports 1983-2009; Philip Morris USA 1938-81

# The Major Menthol Brands U.S. Sales 1938-2010



Source: Lorillard 2010-2013; Maxwell Reports 1983-2009; Philip Morris USA 1938-81

## The Changing Cigarette

- 1951 - Filters are 0.8% of sales
- 1955 - Filters are 19.6% of sales
- 1960 - Filters are 52.5% of sales
- 1970 - Filters are 79.4% of sales
- 1980 - Filters are 91.7% of sales
- 1990 - Filters are 96.0% of sales
- 2000 - Filters are 98.2% of sales
- 2010 - Filters are 99.5% of sales

**Source: Maxwell Reports; FTC**

## The Changed Cigarette

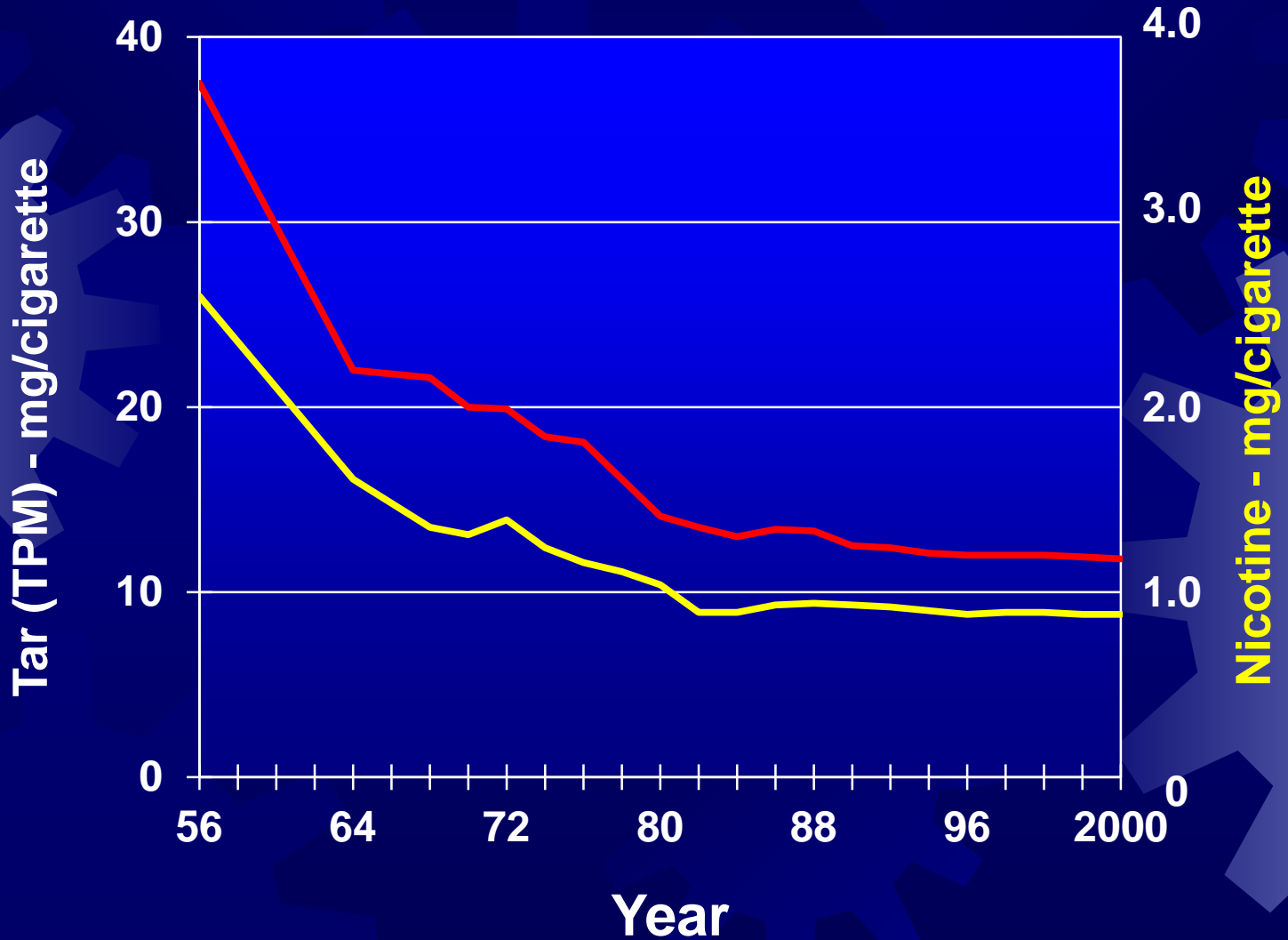
### Prior to 1950:

Less than 1% with filter, No Porous cigarette paper  
No reconstituted or Expanded tobacco  
Most were 70 mm in length;  
Tobacco wt. per cigarette ~1000-1200 mg.  
Less than 1% were mentholated

### Today's Cigarette:

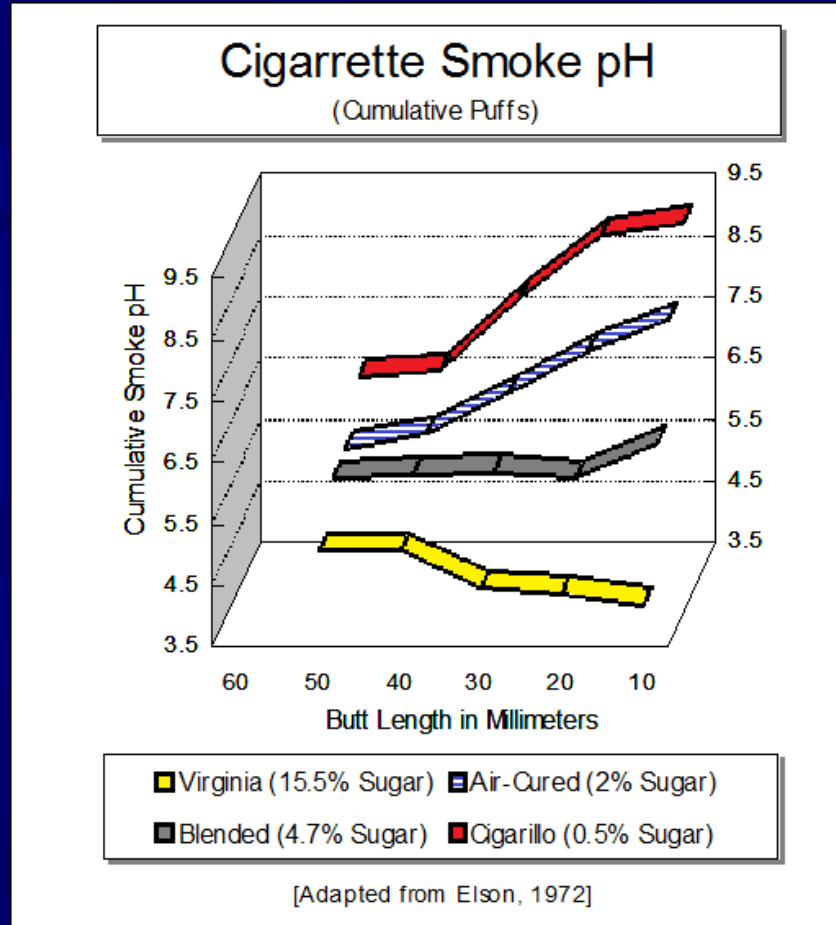
99.6% with filter, all with Porous cigarette paper,  
15-29% Reconstituted tobacco  
15-29% Expanded tobacco  
Most 85 mm in length  
Tobacco wt. per cigarette ~725 mg.  
32+% are mentholated

# Sales Weighted Average Tar & Smoke Nicotine USA



# Smoke pH, Ammonia & DAP

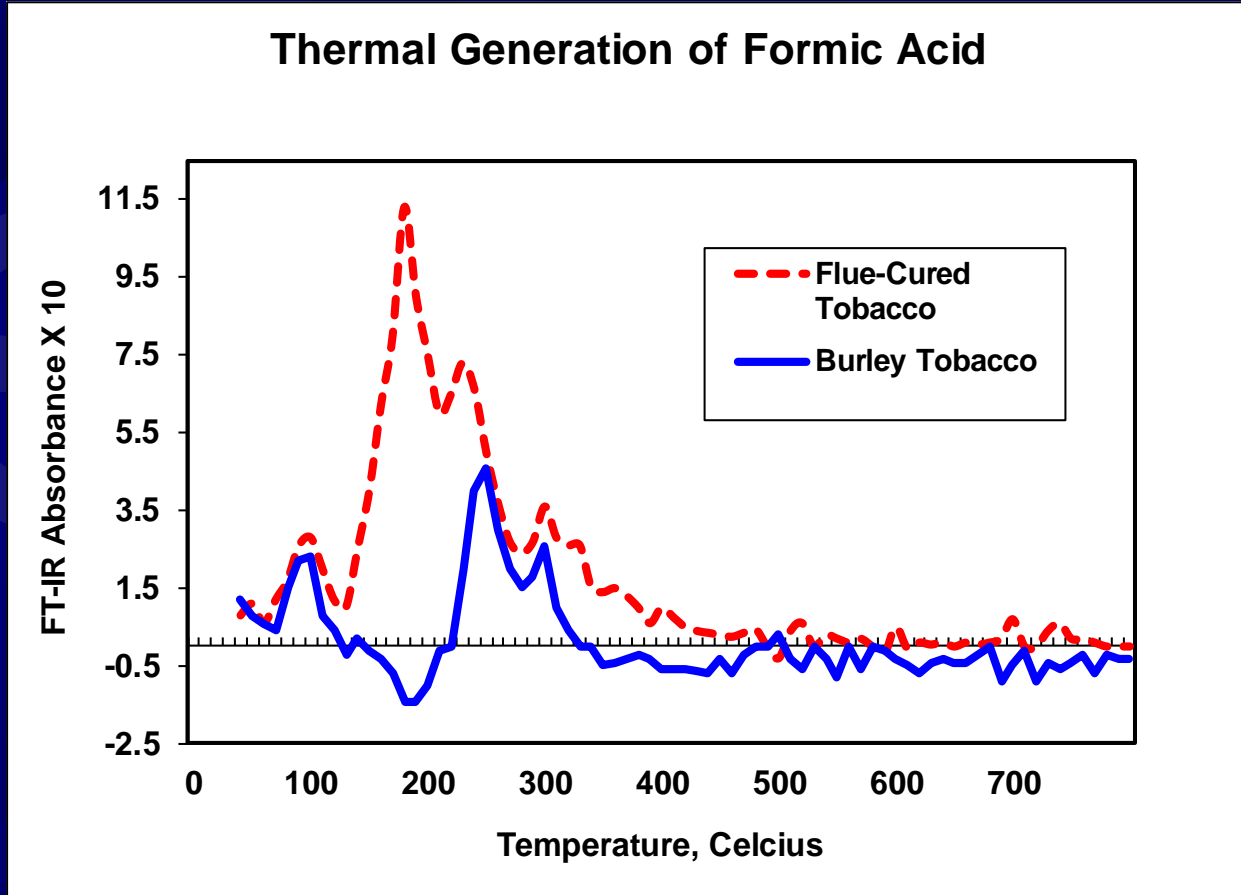
Alkalinity of Smoke – Air-Cured vs. Flue-Cured



J.C. Leffingwell, Leaf Chemistry in Tobacco: Production, Chemistry, And Technology, D. Layten Davis and Mark T. Nielson, Eds., Blackwell Science (Pub.), 1999; pp 270-273

# Smoke pH, Ammonia & DAP

Thermal Generation of Formic Acid – Burley vs. Flue-Cured



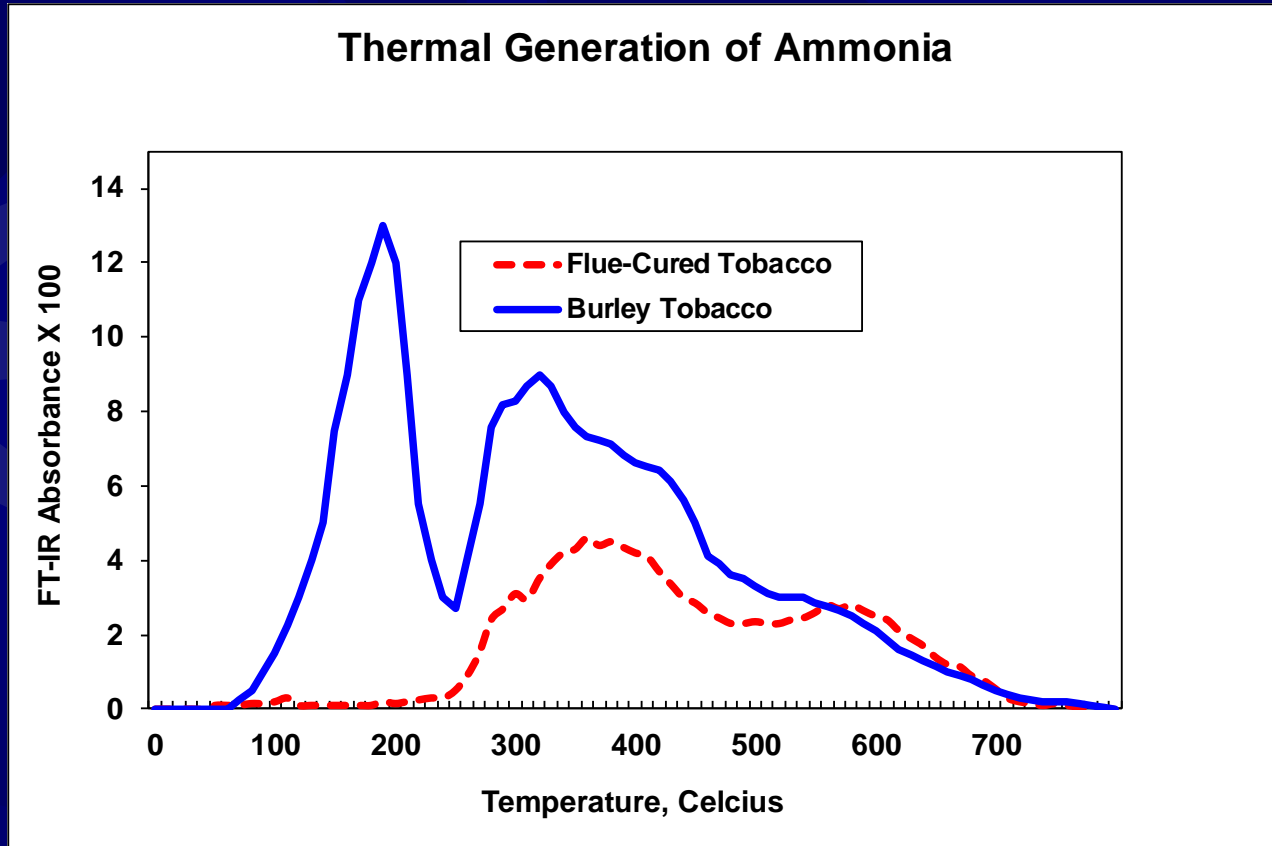
Adapted from Fenner, TCRC, 1988

J.C. Lefingwell, Leaf Chemistry in Tobacco: Production, Chemistry, And Technology, D. Layten Davis and Mark T. Nielson, Eds., Blackwell Science (Pub.), 1999; pp 270-273



# Smoke pH, Ammonia & DAP

Thermal Generation of Ammonia – Burley vs. Flue-Cured



Adapted from Fenner, TCRC, 1988

J.C. Lefingwell, Leaf Chemistry in Tobacco: Production, Chemistry, And Technology, D. Layten Davis and Mark T. Nielson, Eds., Blackwell Science (Pub.), 1999; pp 270-273

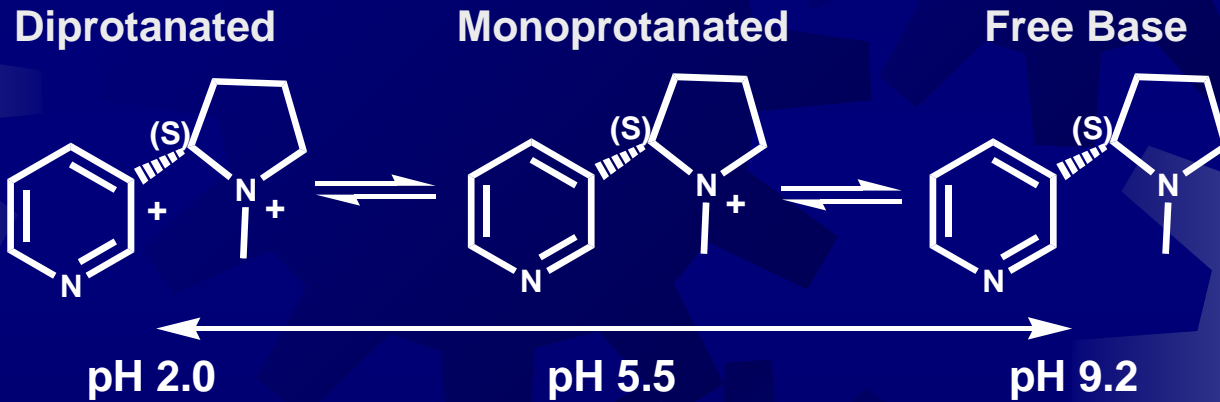
## Smoke pH, Ammonia & DAP

Since pH of smoke in air-cured tobacco is more alkaline than flue-cured or Oriental, the ratio of nicotine base to nicotine salts increases. **This causes the sensory and physiological perception of increased nicotine strength (and harshness) on inhalation.** Accordingly, the increased alkalinity of straight air-cured cigarettes renders them virtually unacceptable to nearly all smokers as the higher smoke pH imparts an alkaloid harshness (nicotine "impact" or "kick") with a flavor distortion which can be extremely unpleasant. Conversely, many smokers find the acidic smoke of straight Virginia cigarettes to be unbalanced.

**The addition of sugars to air-cured tobacco mitigates the alkaloid harshness.**

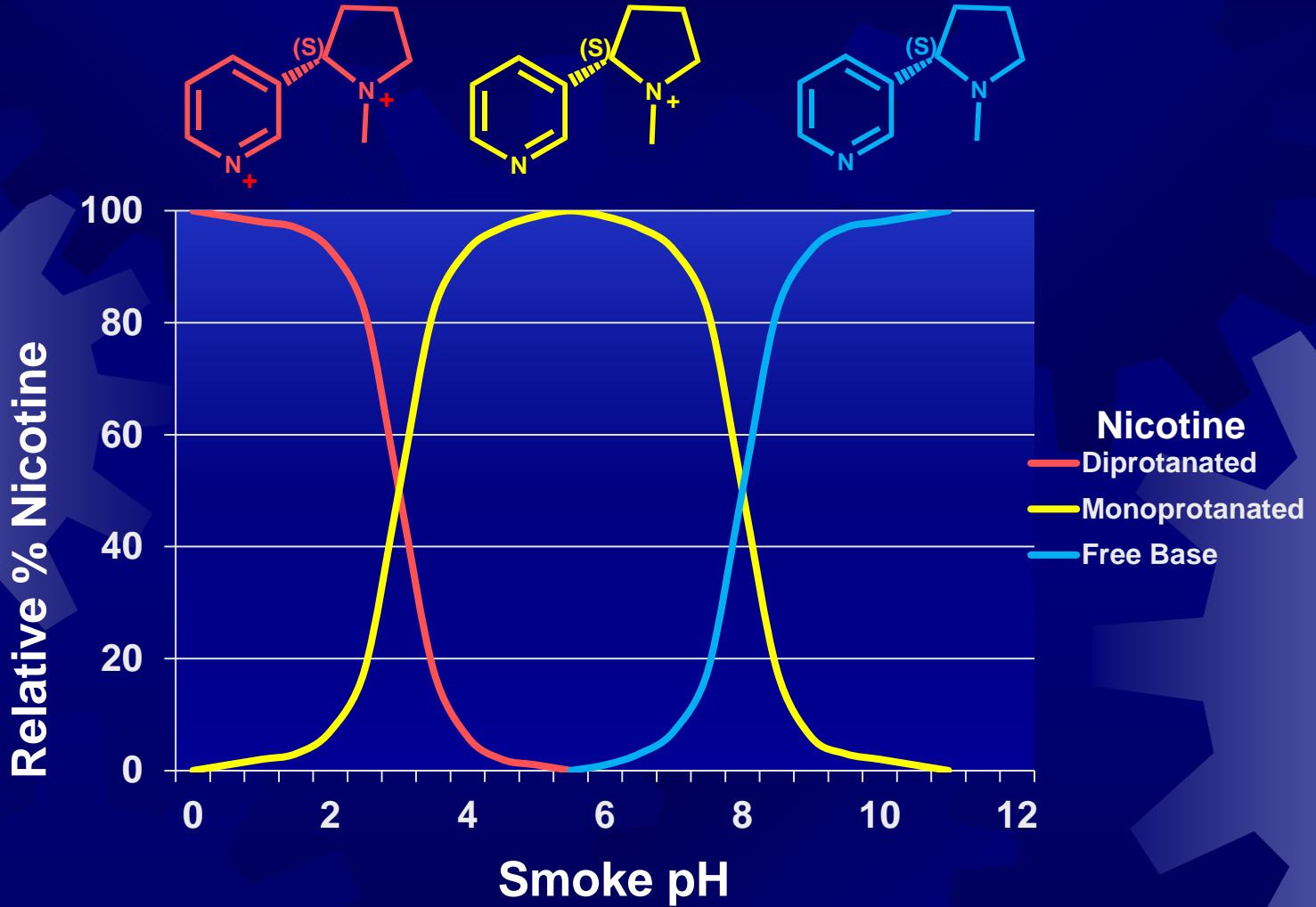
# Smoke pH, Ammonia & DAP

## Nicotine



See Jeffrey I. Seeman, Possible Role of Ammonia on the Deposition, Retention, and Absorption of Nicotine in Humans while Smoking, *Chem. Res. Toxicol.*, 2007, 20 (3), pp 326–343

# Smoke pH, Ammonia & DAP



Morie, G.P., "Fraction of protonated and unprotonated nicotine in tobacco smoke at various pH values." *Tob. Sci* 16 (1972): 167; Hoffmann, D. & I. Hoffmann, "The changing cigarette, 1950-1995." *Journal of Toxicology and Environmental Health Part A* 50, no. 4 (1997): 307-364.

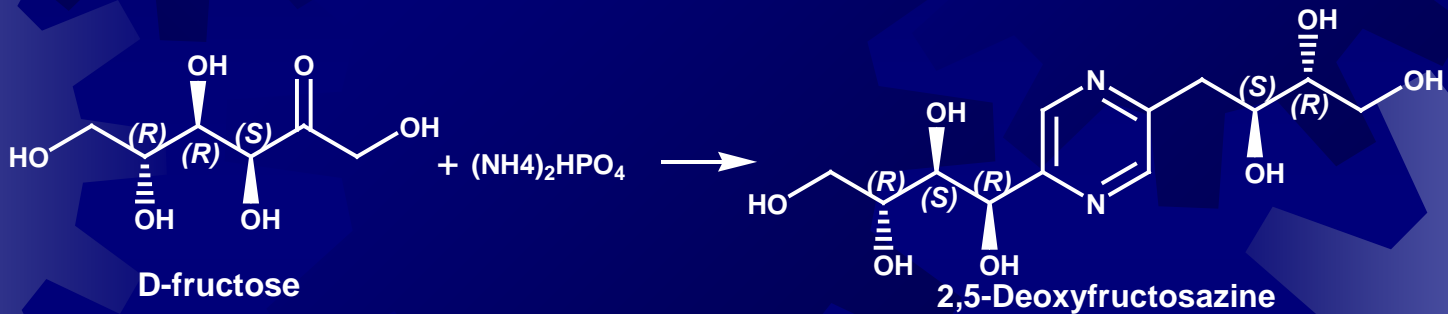
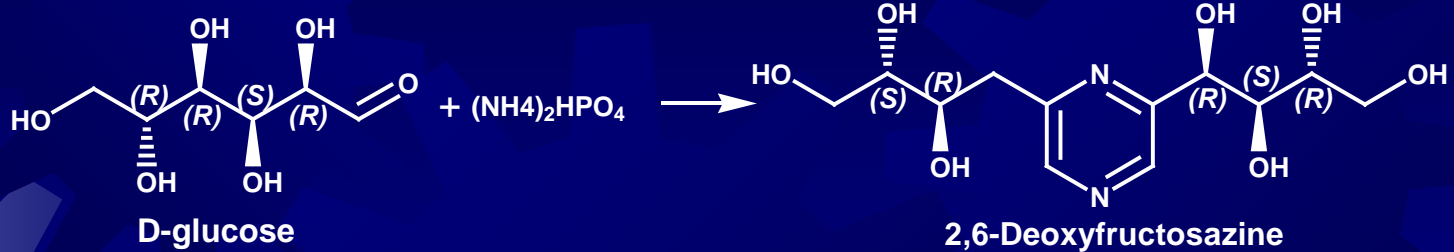
## Smoke pH, Ammonia & DAP

<u>Tobacco Smoke</u>	<u>"Smoke pH"</u>	<u>Free nicotine (calc.)</u>
Flue-cured	5.0 – 6.0	0 – 1%
American blend	5.5 – 6.5	0.3 – 3%
Dark-air cured	7.0 – 7.5	9 – 25%
Cigar	8.0 – 8.5	50 – 80%
Recon Tob.	5.9 – 6.0	~1%
Recon Tob. (NH <sub>3</sub> )	6.0 – 6.2	~1 – 2%
Recon Tob. (DAP)*	6.0 – 6.5	~2 – 3%

-----  
\* DAP = (NH<sub>4</sub>)<sub>2</sub>HPO<sub>4</sub> = Diammonium phosphate

Rodgman, A., Smoke pH: A Review, Beiträge zur Tabakforschung Int., Volume 19, No. 3, 2000, pp.128-131

# Ammoniation of Sugars



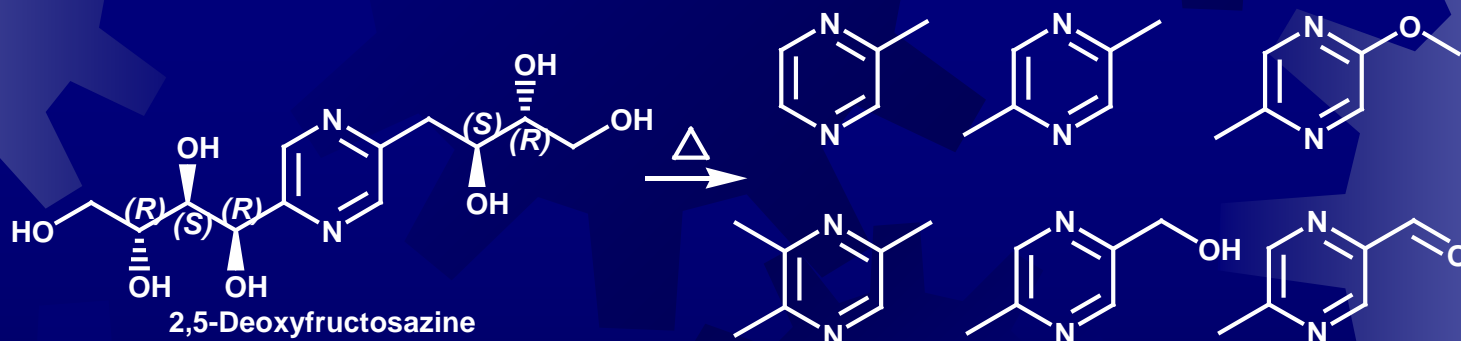
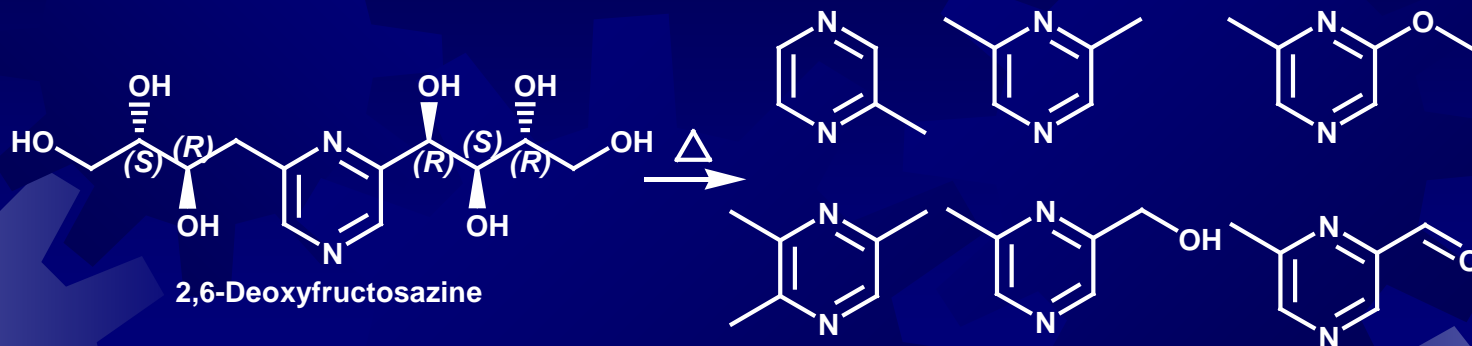
**Cigarette**

**2,6-DF (µg/g) 2,5-DF (µg/g) Glucosamine (µg/g)**

Newport*?	225.24	355.05	1093.27
Marlboro Red*	167.22	286.32	1008.97
Camel*	140.99	227.51	992.83
Am. Blend Reference 2R4F	117.58	174.74	882.07
Flue-cured (avg. 6 Samples)	57.97	66.13	420.67
Izmir (Oriental)	36.97	35.10	255.03
Burley (avg. 6 Samples)	0.76	18.87	145.83

\* Ammoniated Recon

# Pyrolysis of Deoxyfructosazines



Moldoveanu, S.C. & Alford, E.D., Thermal Decomposition of Deoxyfructosazine G and Deoxyfructosazine F in Nitrogen and Air, Brown & Williamson File Note, June 20, 1988; Accessed from <http://legacy.library.ucsf.edu/tid/pvm31f00/pdf> on Sept. 18, 2014.

# Tobacco Flavors

## Evolution of American Blend Cigarette Flavors

(The American Tobacco Trust - Dissolved in 1911)

Emerging U.S. Companies were:

American Tobacco

R.J. Reynolds Tobacco

Lorrillard Tobacco

Liggett & Myers Tobacco

All of these companies used the same types of master flavor formulas developed by the American Tobacco Trust for Pipe tobaccos such as Prince Albert, Dukes Mixture and Bull Durham - all were based on Nutmeg or Mace, Cardamom and Coriander.



## Tobacco Flavors

### Alcoholic extracts (Lucky Strike Type) - Historical

(Merory, Food Flavorings, 1960)

	<u>PARTS</u>
Tonka beans	125
Coriander seed	125
Cardamom seed	8
Mace	1.2
Alcohol	357
Water	773

Casing of sugar, maple, licorice, cocoa  
with Balsam Peru, Balsam Tolu and Styrax

# Tobacco Flavors

## Alcoholic extracts (Camel Type) - Historical

(Merory, Food Flavorings, 1960)

	<u>PARTS</u>
Deer tongue	125
Tonka beans	125
Coriander seed	125
Angelica root	64
Cardamom seed	8
Mace	16
Alcohol	390
Water	840

Casing of sugar, maple, licorice, cocoa

# Tobacco Flavors

## Typical Components of American Blend Flavors

(Philip Morris - Marlboro Type circa 1960 - 1998)

Chocolate Flavor (pre-1960 type) supplied originally by Fritzsche-D&O (now Givaudan)

Anise extract or oil	(~2-5 ppm anethole)
Menthol	(~25 ppm)
Valerian oil	(probably oil at low level)

Casing of sucrose, invert sugar, licorice, cocoa, chocolate liquor & Benzoin resinoid

Originally contained coumarin until ~1970 (after 1954 FDA food ban)

Notes were predominantly chocolate, some vanilla with a fruity pack aroma

In the late 1990's PM reformulated the Marlboro Flavor to remove anethole – it now has an anisic aldehyde, acetanisole, chocolate, vanilla type flavor.

# Tobacco Flavors

## Typical Components of American Blend Flavors

(RJR – Old Camel / Winston Types)

Nutmeg oil	(~2-5 ppm)
Cardamom Oil	(~1 ppm)
Coriander Oil	(~0.5 ppm)
Vanillin	(~10 ppm) (optional)

Casing of invert sugar, licorice, cocoa.

Originally contained coumarin until ~1965 (after 1954 FDA food ban)  
(Still used in some low-tar brands until early 1980's)

Note: By 1972 Camel Filter was modified to mimic Marlboro

Note – some companies have removed Nutmeg & Mace oils for potential regulatory reasons (e.g. myristicin)

# Tobacco Flavors

## Typical Components of American Blend Flavors

(Old Kent Types)

Nutmeg or Mace oil  
Cardamom Oil  
Chamomile Oil ?

Casing of invert sugar, corn syrup, licorice,  
cocoa, Balsam Tolu, Balsam Peru, Styrax.

Originally contained coumarin until ~1974 (after 1954 FDA food ban)

# Tobacco Flavors

## Key Tobacco Flavoring Materials

### COUMARIN NOTES:

VANILLIN

HELIOTROPIN

C-18 ALDEHYDE

IMMORTELLE ABSOLUTE

OAKMOSS ABSOLUTE

OCTALACTONES

HEPTALACTONE

METHYL HEPTADIENONE

CHAMOMILE EXTRACT

ANISYL ALCOHOL

ANISE ALDEHYDE

ACETANISOLE

BENZALDEHYDE GLYCERIN ACETAL

### BURNT SUGAR NOTES:

MAPLE FURANONE

STRAWBERRY FURANONE

SOTOLON

MALTOL

ETHYL MALTOL

CYCLOTENE

### NUTTY NOTES

ACETYLPYRAZINE

METHOXYMETHYLPYRAZINE

# Tobacco Flavors

## Key Tobacco Flavoring Materials

### HONEY:

PHENYLACETIC ACID  
ETHYL PHENYL ACETATE  
METHYL PHENYL ACETATE

### BUTTER:

DIACETYL  
ACETYL VALERYL  
ACETYL PROPIONYL  
DELTA-DODECALACTONE  
DELTA-DECALACTONE

### SMOOTHING AGENTS:

PHENYLACETIC ACID  
LACTIC ACID

### VANILLA NOTES:

VANILLIN  
ETHYL VANILLIN  
HELIOTROPIN  
PROPENYL GUAETHOL  
GUAIACOL

### SWEET SMOKEY:

GUAIACOL  
4-METHYL GUAIACOL

# Tobacco Flavors

## Key Tobacco Flavoring Materials

### FLORAL (ROSE):

PHENYL ETHYL ALCOHOL  
PHENYL ACETALDEHYDE  
BULGARIAN ROSE OIL

### SWEET/FLORAL:

LINALOOL  
METHYL DIHYDROJASMONATE  
ISOAMYL SALICYLATE  
CORIANDER OIL

### CHOCOLATE

ISOBUTYRALDEHYDE  
ISOVALERALDEHYDE  
VANILLIN  
TRIMETHYL PYRAZINE  
TETRAMETHYL PYRAZINE  
DIMETHYL PYRAZINES  
TRIMETHYL THIAZOLE  
ETHYL DIMETHYL PYRAZINE  
BUTYRIC ACID  
CAROB EXTRACTS



# Tobacco Flavors

## Key Tobacco Flavoring Materials – Tobacco-Like

KETO ISOPHORONE  
BETA-DAMASCONE  
4-ETHYL GUAIACOL  
NUTMEG OIL  
CIS-3-HEXENYL BENZOATE  
PHENYLACETIC ACID  
GERMAN CHAMOMILE  
MATE ABSOLUTE  
OAKMOSS ABSOLUTE  
2,3-DIETHYL PYRAZINE  
TRIMETHYL PYRAZINE  
TETRAMETHYL PYRAZINE  
IMMORTELLE ABSOLUTE  
3-ETHYL PYRIDINE  
2,6-DIMETHYL PYRIDINE  
CAPROIC ACID  
ISOVALERIC ACID  
VALERIAN OIL and/or EXTRACT

DAMASCENONE  
MACE OIL  
CARDAMOM OIL  
2,5-DIMETHYL PYRAZINE  
2,6-DIMETHYLPYRAZINE  
ISOVALERALDEHYDE  
ISOBUTYRALDEHYDE  
OCTALACTONES  
HEXALACTONE  
CAROB EXTRACT  
MALTOL  
SOTOLON  
ETHYL ISOVALERATE  
VALERIAN OIL  
PHENYLACETALDEHYDE  
ACETIC ACID  
FENUGREEK EXTRACTS  
4-METHYLGUAIACOL



## **E-Cigarettes & Flavors**

- **The New Wild West**

# Electronic Cigarettes

Classic Tobacco Pack



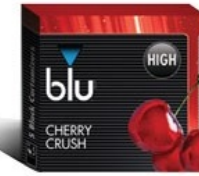
Magnificent Menthol Pack



Java Jolt Pack



Cherry Crush Pack



Vivid Vanilla Pack



Pina Colada Pack



Peach Schnapps Pack



## Electronic Cigarettes Flavors

Manufacturers of e-cigarettes, including the major tobacco companies, such as RAI, Altria, PMI and Imperial are “not experts” in designing the many types and varieties of flavors being sold.

For this, flavor companies are being used – many of which are simply adapting existing “food flavors” which may contain flavor ingredients never used previously in tobacco products or other inhalation devices. In fact, only about 5% of available GRAS flavor additives are currently used in conventional tobacco products.

## Electronic Cigarettes Flavors

In the case of conventional cigarettes & cigarillos, while one can add flavor to the tobacco **which imparts a characteristic aroma** (to the tobacco) – when smoked, the flavor/taste is rarely perceived in the same manner due to the tobacco combustion products.

In contrast, since e-cigarettes simply “vaporize” the e-liquid, a truer “flavor” impression can be experienced.

Thus flavors like strawberry, coffee, cream soda, cola, walnut, pineapple and many more are available.

## Electronic Cigarettes Flavors

The Flavor Manufacturers Association (FEMA) states:

1. There is no apparent direct regulatory authority in the United States to use flavors in e-cigarettes.
2. None of the primary safety assessment programs for flavors, including the GRAS program sponsored by the Flavor and Extract Manufacturers Association of the United States (FEMA), evaluate flavor ingredients for use in products other than human food. FEMA GRAS™ status for the uses of a flavor ingredient in food does not provide regulatory authority to use the flavor ingredient in e-cigarettes in the U.S.

The FEMA Expert Panel does not evaluate flavor ingredients for use in tobacco products including e-cigarettes.

## Electronic Cigarettes Flavors

I liken this to the “Wild, Wild West” of old! – An opportunity for a great and possibly very useful alternative to smoking and for smoking cessation – but without a sheriff in site (yet).

The American Heart Association states: “As of early 2014, there were **466 brands** and **7764 unique flavors** of e-cigarette products in the marketplace”.

There are about 42 million smokers in the U.S., of which more than 50% have made attempts to quit (CDC). And e-cigarettes **may** be one of the best solutions.

Obviously, adequate scientific assessments & regulations are needed. This should ultimately include levels of Nicotine delivery and “inhalation toxicological” assessment of the many flavor additives used in this new type of inhalation device (e.g. LSRO).